



2019 CO₂ EOR Carbon Management Workshop Program Recap - 17th year

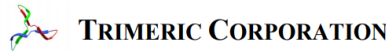
Michael E. Moore Workshop Program Director

EWSA

Midland, Texas December 12, 2019

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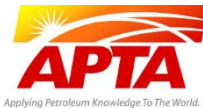


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2019 Workshop Agenda

- 8:00 - 8:30 EOR Carbon Management Workshop Opening Remarks Mike Moore & Steve Melzer
- 8:30 - 9:00 Vello Kuuskraa CEO ARI and latest on CO2-EOR
- 9:00 – 9:30 Brad Crabtree of GPI & Carbon Capture Coalition: Activities & CO2 Infrastructure
- 9:30-10:00 Fred Eames Partner Hunton Andrews Kurth: DC and CCUS related Policy Developments
- 10:00 - 10:30 Break**
- 10:30 – 11:00 Mark Coalmer CCUS Projects Director OGCI Climate Investments LLP
- 11:00 - 11:30 Barry Worthington Executive Director of USEA: The World View on Energy and CCUS
- 11:30 – 12:00 John Harju of EERC/PCOR Current Programs and “Project Tundra”
- 12:00 - 1:00 Lunch** and Keynote Speaker - Darrell Ricketson, Vice President Kinder Morgan CO2 and Chief Operating Officer
- 1:00 - 2:00 Public Pressures, CSR-ESG and Carbon Management - Nigel Jenvey Director Global Carbon Management - Gaffney-Cline, Charles McConnell Energy Center Officer of the Center for Carbon Management and Energy Sustainability University of Houston, Michael Moore Moderator Managing Partner EWSA.
- 2:00 - 2:30 Break**
- 2:30 - 3:00 Kenneth Nemeth Executive Director Southern States Energy Board: Updates and Activities (ICCUS)
- 3:00 - 3:30 Tiffany Wu Mitsubishi Heavy Industries: Latest on CCUS Technology
- 3:30 - 4:00 Traci Rodesta Manager Carbon Storage Technology Manager NETL Developments & Insights
- 4:00 - 5:00 Tracy Evans – CEO Perdure, Keith Tracy Cornerpost CO2, David Lowman Partner Hunton-Andrews-Kurth
- All about 45Q
- 5:00 - 5:30 Patricia Loria - Senior Climate Engagement Lead Global CCS Institute: Global CCUS
- 5:30 - 5:45 Closing Session Review Wrap-Up Mike Moore and Steve Melzer
- 5:45 Adjourn to Reception in New Bush Convention Center**

Role of CO₂ EOR for Carbon Management

Prepared for:
Carbon Management Workshop

Prepared by:
Vello A. Kuuskraa, President
Advanced Resources International, Inc.
Arlington, VA

December 9th, 2019
25th Annual CO₂ & ROZ Flooding Conference
Midland, TX



Our history of services:

Since 1971*, we have added value to hundreds of oil and gas E&P projects in the U.S. and in over 30 countries, from Australia to Zimbabwe.

Our approach integrates geology and geophysics, petroleum engineering, and strategic and economic analysis.

We specialize in enhanced oil and gas recovery and the geological storage of CO₂.

*From 1971 – 1987, the company was called Lewin & Associates; from 1987 – 1991, the company was a subsidiary of ICF Consulting/Kaiser Engineers; since 1991, the company is stand alone and called Advanced Resources International, Inc.

Our clients include:



Assertion #1: CO₂ EOR Provides, at Best, a Niche Opportunity for Carbon Management

Response #1: Not so!

- The technically viable CO₂ storage capacity offered by applying CO₂ EOR to conventional onshore oil fields and to the Permian Basin's residual oil zone (ROZ) is 83,600 million metric tons, enabling 1,000 million metric tons (40% of CO₂ emissions from domestic point sources) to be stored for 84 years.
- Adding potential CO₂ storage capacity from applying CO₂ EOR to offshore oil fields and shale oil formations would notably increase these numbers.
- Nine of the ten large-scale CCUS projects active in the U.S. involve CO₂ EOR; five of the nine large international CCUS projects involve CO₂ EOR.

Assertion #4: CO₂ EOR with Associated CO₂ Storage Can Meet Essentially All CO₂ Storage Needs

Response #4: Not so!

- Significant volumes of point source CO₂ emissions exist in the Northeast, the Mid-Atlantic, the Southeast portions of the country.
- The great bulk of the CO₂ EOR potential exists west of the Louisiana/Mississippi state line, particularly in West Texas, requiring long distance CO₂ trunklines from CO₂ sources to oil fields.
- Meanwhile, "world class" CO₂ storage opportunities exist in geologic (saline) formations in the SE and Gulf Coast areas of the country close to CO₂ sources.
- CO₂ EOR and geologic (saline) formations will likely provide equal volumes of CO₂ storage for CO₂ capture.

Assertion #2: Storing CO₂ and Producing Oil with EOR Adds to the Carbon Management Problem

Response #2: Not so!

- The demand for oil, not the supply of oil, primarily governs how much oil is used and combusted.
- A barrel of oil produced using CO₂ EOR and associated CO₂ storage displaces a barrel of oil produced conventionally with no storage of CO₂.
- CO₂ EOR can store more CO₂ than the CO₂ contained in a barrel of oil when combusted.
 - CO₂ content of a barrel of oil is 0.43 metric tons; with 12% used for chemicals and other products, the combusted portion of a barrel of oil provides 0.38 metric tons of CO₂ per barrel.
 - For CO₂ EOR, the injected CO₂ to oil produced ratio for economically viable projects is 0.46 to 0.48 metric tons per barrel.

Assertion #5: The Costs and Challenges of CO₂ Capture Will Severely Limit Available CO₂ Supplies, Even with 45Q Tax Credits

Response #5: Not so!

- Some CO₂ capture projects (the "low hanging fruit") will be viable under the current 45Q structure, but not enough.
- Improvements to the 45Q tax credit, such as extending the time period of the credit to 20 years and providing other support, can make retrofit of existing coal-fired power plants with CO₂ capture and addition of CO₂ capture to new NGCC plants economically viable providing significant volumes of CO₂ supply*.
- Access to capital and support for first of kind (FOAK) projects will also be important.
- Incorporating CCUS, with CO₂ EOR and with geologic storage, will provide a notably lower cost carbon management solution than without CCUS.

*Eppel, R.A., Kuebler, V.A., Rosman, C.G., and M.M. Conner. 2019. Reconsidering CCS in the US fossil-fuel fired electricity industry under section 45Q tax credits. Wiley Publications, Greenhouse Gases: Science and Technology, Modeling and Analysis. <https://onlinelibrary.wiley.com/doi/full/10.1002/ggh2.1025> 11 September 2019.

Assertion #3: CO₂ EOR With Associated CO₂ Storage Is a High Cost Option Not Viable at Near-Term Oil Prices

Response #3: Not so!

- At a \$60/B oil price and a \$25/mt CO₂ price (delivered), the economically viable CO₂ storage capacity offered by applying CO₂ EOR to conventional onshore oil fields and the ROZ is about 37 million metric tons, enabling 500 to 1,000 metric tons (20% to 40% of CO₂ emissions from domestic point sources) to be stored for 37 to 74 years.
- The U.S. Energy Information Administration's AEO 2019 projects oil prices of \$78/B (WTI) by 2025 and \$100/B by 2040 (2018 \$/B), although oil prices in AEO 2020 will likely be about \$20/B lower.
- "Next Generation" CO₂ EOR technology, involving advanced reservoir characterization conformance practices and real-time feedback and control methods, would notably improve CO₂ EOR performance and its economic viability.

Introduction

The utilization of captured CO₂ emissions for enhanced oil recovery (EOR) provides numerous benefits:

- Increased domestic oil production, particularly once shale/tight oil production peaks,
- Safe secure storage of CO₂, with much of the oil field infrastructure already in place, and
- A source of revenues for captured CO₂ emissions.

The questions are –

- Is utilization of CO₂ for EOR a niche or a major opportunity?
- Just how large and varied is the "prize"?
- To what extent will Section 45Q tax credits boost captured CO₂ supplies for EOR?

Capturing CO₂ from Industrial Facilities for EOR

Currently, 22 million metric tons of industrial/power plant CO₂ emissions are captured and used annually for domestic enhanced oil recovery.

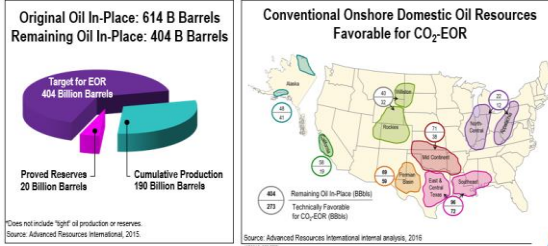
	MMt/yr.
• Power Plants (Petra Nova)	1.4
• Fertilizer Plants	1.7
• Hydrogen Plants	1.0
• Ethanol Plants	1.1
• Gas Processing Plants	16.8
Total	22.0

An additional 3 MMt/yr. of CO₂ is captured at the Northern Great Plains Coal Gasification Plant and transported to Canada for EOR at the Weyburn/Midale oil fields.

The Conventional Onshore CO₂-EOR Prize

In the U.S., primary recovery and water flooding have recovered about a third of the 614 billion barrel onshore oil endowment, leaving behind 404 billion barrels.

Much of this "left behind oil", equal to 273 billion barrels, is technically favorable for CO₂-EOR and is widely distributed across the U.S.



Conventional Oil CO₂ EOR

Our assessment of the conventional oil CO₂ EOR "prize" is based on a data base of over 2,000 onshore oil reservoirs. It involves evaluating the technical and economic potential of each of these oil reservoirs using our CO₂ EOR PROPHET stream-tube simulator and our CO₂ EOR economics model.

At an oil price of \$60/barrel and with "best practices" technology, CO₂ EOR offers the potential for 38 billion barrels of economically viable oil recovery creating 18,300 million mt of demand (and storage) for CO₂, for a CO₂ injected to oil produced ratio of 0.48 mt per barrel.

Basin/Area	OOP Favorable for CO ₂ EOR	Technically Recoverable Oil (Billion Barrels)	Technical Demand for CO ₂ (Million Metric Tons)	Economically Recoverable Oil* (Billion Barrels)	Economic Demand For CO ₂ * (Million Metric Tons)
Lower-48 Onshore	232	72	38,400	33	16,000
Alaska	41	9	4,800	5	2,300
Total	273	81	43,000	38	18,300

*At an oil price of \$60/B (WTI), a CO₂ price of \$25 per metric ton, and 15% ROR (before tax). Source: "Improving Domestic Energy Security and Lowering CO₂ Emissions with 'Next Generation' CO₂-Enhanced Oil Recovery (CO₂-EOR)", DOE/NETL-2011/1504, July 2011, prepared by Advanced Resources International, Inc., updated in 2019 by Advanced Resources International, Inc.

San Andres ROZ "Fairway" CO₂ EOR

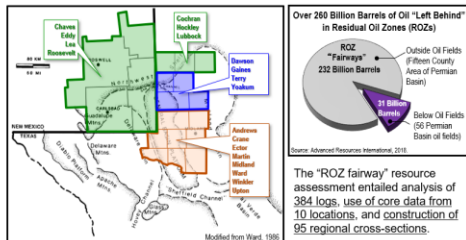
The San Andres ROZ "fairway" contains 232 billion barrels of OIP; 40 billion barrels is economically viable (at \$60/B oil price), creating a demand (storage) for CO₂ of 18,400 million mt and a CO₂ injected to oil produced ratio of 0.46 per barrel.

	Oil In-Place (Billion Bbls)	Technically Recoverable Oil (Billion Bbls)	Technical Demand for CO ₂ (Million mt)	Economically Recoverable Oil* (Billion Bbls)	Economic Demand for CO ₂ (Million mt)
West Texas	194	55	35,800	34	15,400
• 4 County Study ¹	104	28	20,000	17	8,000
• 8 County Study ²	71	22	12,100	15	6,300
• 3 County Study ³	18	5	3,700	2	1,100
New Mexico	38	12	5,800	6	3,000
Total**	232	67	41,600	40	18,400

*Using \$65 (WTI) oil price, a CO₂ cost of \$25/mt, and 15% ROR (after tax). **Totals may not add due to rounding.
 1. "Defining an Overlooked Domestic Oil Resource: A Four-County Appraisal of the San Andres Residual Oil Zone (ROZ) 'Fairway' of the Permian Basin" prepared by Advanced Resources International for U.S. DOE/NETL, 2016.
 2. "San Andres ROZ 'Fairway' Reserves of the Permian Basin: An Eight-County Resource Assessment", prepared by Advanced Resources International for U.S. DOE/NETL, 2016.
 3. "Permian Basin San Andres ROZ Resources Assessment: West Texas and New Mexico" prepared by Advanced Resources International for U.S. DOE/NETL, 2018.

ROZ CO₂ EOR and Demand (Storage) for CO

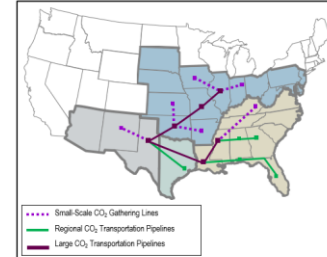
Advanced Resources assessment of the San Andres Fm ROZ resource in the Permian Basin of West Texas and SE New Mexico.



The "ROZ fairway" resource assessment entailed analysis of 384 logs, use of core data from 10 locations, and construction of 95 regional cross-sections.

The Missing Link: CO₂ Transportation

Lack of CO₂ transportation between sources and oil fields is the critical "missing link" for producing oil and storing CO₂ with EOR.



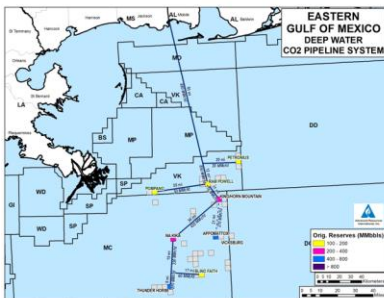
The study – "Making Carbon a Commodity" – proposed a comprehensive U.S. CO₂ pipeline system linking CO₂ captured from power plants with oil fields.

In Scenario #1,* the pipeline system would transport about 450 MMt/mt of CO₂ in Year 2040 and 950 MMt/mt of CO₂ in Year 2050.

*Scenario #1 represented the most aggressive CO₂ capture outlook for new coal- and gas-fueled power plants.

Source: Making Carbon a Commodity: The Potential of Carbon Capture (CC2) Enabled by Advanced Resources International, 2016. Downloaded by the Carbon Utilization Research Council and CleanPath Foundation (2016).

Taking CO₂ EOR to the Deepwater Offshore GOM



Advanced Resources prepared a conceptual design for a Deepwater Gulf of Mexico CO₂ pipeline system.

The Eastern GOM Deepwater CO₂ Pipeline is a 255-mile system with an initial 83-mile line delivering 880 MMcf/d (17 Mmt per year).

Additional large-scale CO₂ pipeline systems are needed to serve East-Central and Central Deepwater GOM.

Source: Advanced Resources International, 2018

A Look at an Emerging CO₂ EOR "Prize"

The most recent option for productively utilizing (and storing) CO₂ is for enhancing oil recovery from shale/tight oil.

- Our compositional simulation (using GEM) for a "type" well in the central portion of the Eagle Ford Shale shows use of cyclic CO₂ injection would add 62% to oil recovery over primary methods.
- During the 12 cycles of CO₂ injection and production, an incremental 185,000 barrels of oil was produced and 840 MMcf (44,000 mt) of CO₂ was stored.
- Adding a 13th CO₂ injection cycle and closing the well enabled an additional 840 MMcf (44,000 mt) of CO₂ to be stored, providing a CO₂ stored to oil produced ratio of 9.1 Mcf/B (0.48 mt/B).

The use of cyclic CO₂ provided significantly better performance than use of cyclic dry or wet natural gas for shale/tight oil EOR.

Concluding Observations

The opportunity for productively using (and storing) CO₂ for EOR (the "size of the prize") is vast – conventional onshore and offshore oil fields, the ROZ, and shale oil formations.

With a comprehensive CO₂ pipeline system (infrastructure) and stronger incentives for CO₂ capture, in our view CO₂ EOR could use (and store) 500 million metric tons annually in the Year 2040 to 2050 time period.

While the 45Q tax credit provides a valuable first step, extending the number of years of eligibility, beyond the current 12 years, and providing support for 1st of a kind (FOAK) projects will be required.

Doing so would enable large volumes of CO₂ to be cost-effectively captured from retrofit of coal-fueled power plants and from installation of CO₂ capture on new NGCC power plants.*

*Esposito, R.A., Kuskras, V.A., Rossman, C.G., and M.M. Corser, 2019, Reconsidering CCS in the US fossil-fueled electricity industry under section 45Q tax credits, Wiley Publications, Greenhouse Gases: Science and Technology, Modeling and Analysis, https://online.library.wiley.com/doi/full/10.1002/ggh.1925, 11 September 2019.

Current Legislative Priorities Cont.



CARBON CAPTURE COALITION

Additional incentives to complement 45Q:

- **Carbon Capture Improvement Act (introduced)**
 - o Authorizes use of tax-exempt private activity bonds in financing carbon capture and utilization projects.
- **Financing Our Energy Future Act (introduced)**
 - o Makes carbon capture and utilization projects eligible for master limited partnerships (tax advantage of partnerships, with ability to share equity in public markets).
 - o Included in House Ways and Means majority energy tax discussion draft.



CARBON CAPTURE COALITION

STATE CARBON CAPTURE WORK GROUP



Current Legislative Priorities cont.

Expanding and retooling federal R&D:

- **USE IT Act (passed U.S. Senate)**
 - o Supports demonstration of direct air capture and R&D for CO₂ and CO utilization; and
 - o Facilitates planning, siting and permitting of CO₂ transport infrastructure.
- **Senate EFFECT & LEADING Acts/House Fossil Energy R&D Act (reported out of House/Senate committees)**
 - o Expands and retools U.S. DOE research, development, demonstration and deployment (RDD&D) objectives and programs for carbon capture, utilization, removal and storage.
- **Clean Industrial Technology Act (reported out of House/Senate committees)**
 - o Establishes Industrial Emissions Reduction Technology Development Program for innovative technologies, including carbon capture.

INVEST CO₂ Act: First-Ever Federal CO₂ Transport Infrastructure Financing Bill Introduced in October

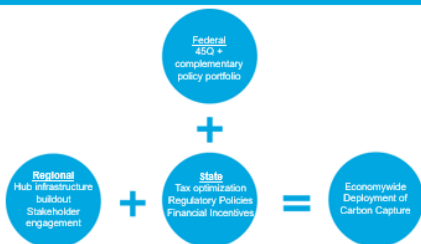
- Rep. Cheri Bustos (D-IL) introduced the **Investing in Energy Systems for the Transport of CO₂ Act of 2019 (INVEST CO₂ Act)**.
- Advances key recommendations of the Carbon Capture Coalition's Federal Policy Blueprint:
 - o Low-interest federal loans to finance extra pipeline capacity and realize economies of scale;
 - o Federally-supported large-volume, long-distance CO₂ trunk lines to support development of key regional hubs; and
 - o Encourages state and local governments to designate anthropogenic CO₂ pipelines as "pollution control devices" to enable tax abatement.
- Legislation aims to help enable state/regional efforts to advance specific infrastructure projects.



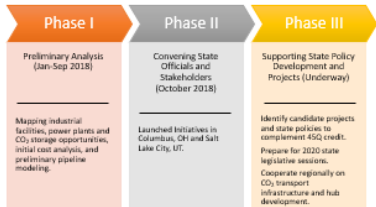
CARBON CAPTURE COALITION



Integrated Federal-State Policy & Regional Hub Development are Key to Success



Regional Deployment Initiatives: Where We are in the Process



CO₂ Supply Industrial & Power
EPA GHGRP & eGRID, US DOE EIA, ABB / Energy Velocity

Capture Costs
Stanford, NETL, IEA, National Petroleum Council

EOR Potential Demand
Advanced Resources International

Saline Storage Potential SCO₂T
NETL & USGS, Los Alamos National Lab, Indiana University, Ohio State

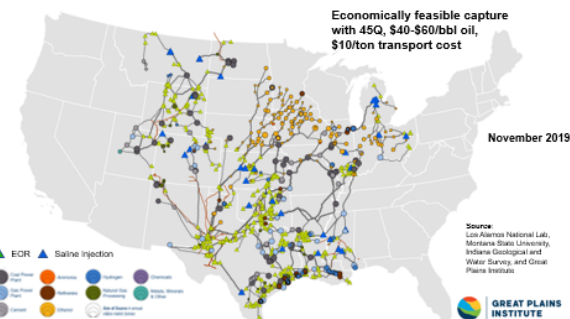
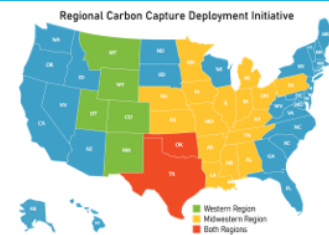
Pipeline Costs
NETL, Los Alamos, Princeton, Industry Consulting

SimCCS Los Alamos

Economic retrofit at break even – identify feasible projects, some with additional state policy support

Regional scale transport infrastructure to maximize capacity with financing support

Regional Deployment Initiatives: Western & Midwest Regions

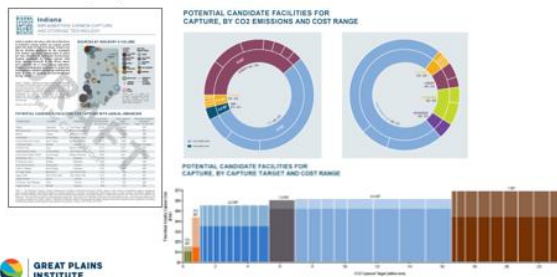


<https://carboncaptureready.betterenergy.org/>

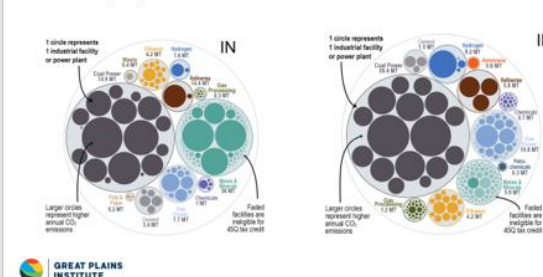


Brad Crabtree
Vice President, Carbon Management
Great Plains Institute

CO₂ Deployment Fact Sheets: Tailored to Each State



CO₂ Deployment Fact Sheets: Tailored to Each State



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Fred Eames Partner Hunton-Andrews-Kurth LLP

Federal Issues and Carbon Capture Utilization and Storage

Subtitle

Fred Eames
Partner, Hunton Andrews Kurth LLP
December 9, 2019

Democratic Presidential Candidates on Climate Change and Fossil Fuels

Candidate	Has Fossil Fuel Support	Has Fossil Fuel Support	Has Fossil Fuel Support	Has Fossil Fuel Support	Has Fossil Fuel Support	Has Fossil Fuel Support	Has Fossil Fuel Support
Joe Biden	Yes	Increased funding for research and development	Yes	200% clean energy by 2035	Reduce the fossil fuel industry's role in the economy	Yes	Not sure on carbon capture by 2030
Bernie Sanders	Yes	Increased funding for research and development	Yes	200% clean energy by 2035	Reduce the fossil fuel industry's role in the economy	Yes	Not sure on carbon capture by 2030
Elizabeth Warren	Yes	Increased funding for research and development	Yes	200% clean energy by 2035	Reduce the fossil fuel industry's role in the economy	Yes	Not sure on carbon capture by 2030
Pete Buttigieg	Yes	Increased funding for research and development	Yes	200% clean energy by 2035	Reduce the fossil fuel industry's role in the economy	Yes	Not sure on carbon capture by 2030
Kamala Harris	Yes	Increased funding for research and development	Yes	200% clean energy by 2035	Reduce the fossil fuel industry's role in the economy	Yes	Not sure on carbon capture by 2030

Hunton Andrews Kurth LLP

- Global law firm created by the 2018 merger of Hunton & Williams and Andrews Kurth Kenyon, creating a one-stop shop for the energy marketplace
- More than 1000 lawyers in 20 offices worldwide
- Full-service capabilities, organized around teams and practices
- We have represented:
 - 90% of the Fortune 10
 - 70% of the Fortune 50
 - 60% of the Fortune 100
- Emphasis on client service and responsiveness
 - 871 Client Service A-Team member for 16 straight years (annual survey of Fortune 1000 GCs)
- Key practice areas: project finance, energy tax credits, environmental and regulatory (air, water, solid waste, infrastructure), public policy
- Preeminent energy and environmental practice and full-service private

Why does it matter?

- Investors are forcing action to address climate change
 - Edelman's **latest** Trust Barometer — a subset of the larger survey that the giant P.R. company **puts out** each January — polled 600 institutional investors in six countries, who collectively manage more than \$9 trillion.
 - 84% said that "maximizing shareholder returns can no longer be the primary goal of the corporation." — Axios, December 6, 2019
- Companies increasingly are making decisions based on climate impacts
 - ESG investing estimated at \$20 trillion, or one-quarter of professionally managed assets
- "Low carbon oil" is good. The risk: "no oil" becomes better.
 - European Investment Bank to end all fossil project funding in two years

And these are developments under the Trump Administration

Personal Background

- Partner, Washington, D.C. office
- 21 years in private practice
- Counsel, House Energy & Commerce (energy and environmental issues)
- Formed and led two CCUS policy groups:
 - Energy Advance Center, 2018 –
 - CCS Alliance, 2008 – 15
- Member, National Coal Council
- Lead Author, 2015 National Coal Council report, "Leveling the Playing Field: Policy Parity for Carbon Capture and Storage Technologies"

Policy Outrunning Reality

Democratic Deputy Staff Director, House Select Committee on the Climate Crisis

"Just in the last couple of years, so many states have come forward with 100 percent clean energy goals, both mandates and aspirations. That's been huge and has helped socialize and normalize that goal on Capitol Hill in a way that even six months ago was not there.

Cassidy said she "can't emphasize enough" how important that such a target "becomes just commonly accepted."

Atlantic Council Presentation
November 20, 2019

How CO2-EOR is Viewed in Washington

- | | |
|---|--|
| <p>Opportunity</p> <ul style="list-style-type: none"> Broader center emerging in support of CO₂-EOR Bipartisan willingness to provide policy support Increasing recognition of need for carbon storage to meet climate goals | <p>Challenge</p> <ul style="list-style-type: none"> More vocal opposition to fossil fuels developing in parts of society Climate change increasingly viewed as an "existential" threat CO₂-EOR = more oil = more CO₂ |
|---|--|

What about energy security, geopolitical significance?

CO2-EOR Policy Issues

- Incentives
- Infrastructure
- Regulatory issues
- Climate issues

Incentives

- 45Q tax credit for geologic storage of anthropogenic CO₂
 - Major update enacted in February 2018. Key changes:
 - EOR credit rises to \$35/ton by 2026; indexed to inflation after that
 - 12 year credit period
 - Enhanced transferability
 - Available for use (EOR), storage, and now "utilization" of CO₂
 - Guidance expected soon
 - Expected to cover partnership structures, commencement of construction
 - Regulations expected early next year
 - Key issues for CO₂-EOR
 - Secure geological storage
 - Commencement of construction
 - "Otherwise emitted to the atmosphere"
 - Recapture
 - Partnership structures
 - Transferability

Incentives (cont'd)

- Other incentives
 - DOE RD&D – EFFECT Act
 - Increase funding for CCUS research, development and deployment
 - Direct funding toward large large-scale pilots and commercial demonstration
 - Extend research to natural gas
 - Master limited partnerships
 - Private activity bonds
 - Contracts for differences

Infrastructure

Can federal policy help get CO₂ from new sources to the oil field?

- USE IT Act – S. 383
 - Streamlined infrastructure permitting for CO₂ pipelines
- Investing in Energy Systems for the Transport of CO₂ Act – H.R. 4905
 - DOT to provide credit instruments for common carrier CO₂ pipelines
 - Covers trunk pipelines and feeder pipelines, and increased diameter
 - Not more than one project per census region (four regions)
 - Up to 80% of project cost; up to 35 years maturity
 - Loan guarantees
- Infrastructure addressed in upcoming NPC report
- Federal eminent domain authority

Regulatory Issues

- USE IT Act
- NEPA reform
- NSR reform
- Class VI issues (CCS, not CO₂-EOR)
- Energy regulatory issues – resilience and fuel security

Climate Issues

- Green New Deal
- House Democrats climate package

Climate action currently driven primarily at the international and private sector levels

We'll always have Paris . . .

U.S. CO₂ emissions have decreased more than the next 12 countries combined

National Petroleum Council Report

September 21, 2017 request from Secretary Perry to

define potential pathways, including research and development, regulatory, and policy options, for integrating CCUS at scale into the energy and industrial marketplace, with specific emphasis on the petroleum industry. This study should address the entire CCUS value chain from capture through use and/or storage and consider technologies applicable to power generation, industrial processes, and enhanced oil recovery, as well as different fuel types or energy sources such as coal, oil, and natural gas.

Questions to be addressed

- Global future energy demand outlook and environmental benefits of CCUS
 - R&D, technology, and infrastructure barriers to deploying CCUS at scale
 - Definition of success
 - Actions needed to establish an economic framework to stimulate investment
 - Regulatory, legal, liability, or other issues to be addressed to progress commercial investment
- NPC meeting to approve report on December 12

Thank you



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Mark Coalmer OGCI CCUS Projects

Practical action for a lower carbon footprint

Mark Coalmer
December 2019

Oil and Gas Climate Initiative (OGCI)

THE INITIATIVE: LOWER CARBON VIA COLLECTIVE ACTION & PARTNERSHIPS

CLIMATE INVESTMENTS: LOWER CARBON VIA INVESTMENTS

- INVEST in innovative low-carbon technologies and solutions.
- SUPPORT our portfolio companies with access to customers and deployment.
- COLLABORATE with OGCI members and other stakeholders to gain speed and global reach.

The climate challenge and CI focus

50 GIGATONNES MANMADE GREENHOUSE GASES (GHG)

ENERGY & INDUSTRIAL - 2/4 OF MANMADE GHGS

CLIMATE INVESTMENTS (\$1B+)

- Reduce methane emissions in oil & gas
- Reduce carbon dioxide emissions in energy & industrial
- Recycle & store carbon dioxide in energy & industrial (CCUS)

Reduce methane emissions

Investments to reduce methane emissions

Logos: GHGSat, Oxytech, Clarus Energy, Kevix

OGCI collective methane intensity target

IMPACT @ 0.25% INTENSITY IS REDUCTION OF

- 12M TONNES CO₂e FROM OGCI
- 2.5M CO₂e
- OR
- 425M TONNES CO₂e FROM SECTOR
- 90M CO₂e

Timeline: 2016 to 2026. Targets: 0.32% (2017), 0.29% (2018), 0.25% (Target), 0.22% (Ambition).

Reduce carbon dioxide emissions

Investments to reduce CO₂ through energy efficiency

CHALLENGE: 2/3 > 66% primary energy is currently wasted

ENERGY EFFICIENCY: THE WORLD IN 2016 (40% ABATEMENT REQUIRED TO -2C)

Recycle & store carbon dioxide (Carbon Capture, Utilisation & Storage)

Investments in CCUS technologies

Investments in CO₂ capture & utilisation technologies and in CCUS business models

CI CCUS project investments: prove business models

Illustrative CCUS projects proximate to CO₂ storage or EOR offtake offer the most attractive opportunities with expected unlevered IRRs of up to ~25%

Concentrated Streams	Plant type for CCUS	Annual Capturable Methane (MMtpa)	Investment Costs			Unlevered IRR
			Capture ¹	Transport ²	Storage ³	
Concentrated Streams	Ammonia	0.4 - 1.2	\$2B-100M	\$1B-22M	\$10-40M	+10%-25%
	Methanol	0.4 - 1.2	\$2B-100M	\$1B-22M	\$10-40M	+10%-25%
Dilute Streams	Power	1.5	\$400-500M	\$1B-22M	N/A	~-25-7%
	Other	1.5	\$400-500M	\$1B-22M	N/A	~-25-7%

CI CCUS project investments: prove business models

UK - TEESIDE PROJECT

- Greenfield project: power & industrial
- Potential impact 3-5 Mtpa
- Start date: ~mid-2020s
- Policy structure: UK level
- Partners: OGCI companies

USA - WABASH VALLEY

- Brownfield project: industrial
- Potential impact 1.5 Mtpa
- Start date: ~2022
- Policy structure: ASG + state level
- Partners: developers + DOE

Carbon Capture, Utilisation & Storage Kickstarter

DEVELOP 5 CCUS HUBS VIA PRIVATE & PUBLIC PARTNERSHIPS

GOAL TO KICKSTART A CCUS MARKET

CCUS Considerations

- "Everyone" has a goal of carbon neutrality by 2050
- Regulatory frameworks are improving
- Economics work for SOME projects now
- Continued innovation is needed to improve economics
- We have a choice, or no choice

Thank you

Mark Coalmer
OGCI
www.ogci.com

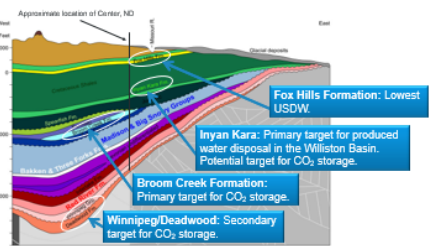
Barry Worthington CEO United States Energy Association - USEA

- International community shifting the “goal posts” in GHG emissions reductions from 2050 to 2030
- The reality of carbon neutral can be achieved while still using fossil fuels rather than “Leave it in the Ground” ...
- Important consideration that the upcoming younger workforce and its ideals are replacing the current older workforce....
- Institutional pressures on their holdings are very real and global...
- The US leads the world in overall emissions reductions, technology development and deployment but little global recognition, more focused on the US leaving the Paris Accords...

- www.usea.org



CARBONSAFE ZONES OF FOCUS



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ENGAGED PARTNERS

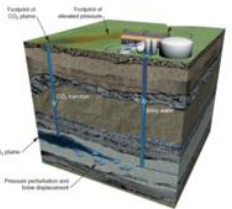


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ACTIVE RESERVOIR MANAGEMENT (ARM)

TWO COMPLEMENTARY COMPONENTS

- ARM Test**
- Reduce stress on sealing formation
 - Geosteer injected fluids
 - Divert pressure from leakage pathways
 - Divert pressure from CO₂ plume
 - Reduce AOR and amalgamated area
 - Improve injectivity, capacity, and storage efficiency
 - Validate monitoring techniques, and forecast model capabilities



- Brine Treatment Test Bed**
- Alternate source of water
 - Reduced disposal volumes
 - Salable products for beneficial use

Brine extraction can enable dedicated CO₂ storage and improve the geologic CO₂ storage potential of a site.

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PCOR INITIATIVE

2019–2024: PCOR Initiative

(Expanded to include Alaska, Wyoming, and all of Montana)

- 2007–2019: PCOR Partnership Phase III
- 2005–2008: PCOR Partnership Phase II
- 2003–2005: PCOR Partnership Phase I



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ACCOMPLISHMENTS

ACTIVE RESERVOIR MANAGEMENT



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PCOR INITIATIVE

2019–2024

Goal:
Identify and address regional storage and transport challenges facing commercial CCUS deployment.

Vision:
Provide the premier regional forum to promote CCUS infrastructure and accelerate CCUS deployment.

Address key technical challenges by advancing critical knowledge/capabilities; facilitate data collection, sharing, analysis, and collaboration; evaluate regional infrastructure challenges and needs; promote regional technology transfer.



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GEOLOGIC CO₂ STORAGE

CONSIDERATIONS FOR COMMERCIAL PROJECTS

- Buoyant fluid
- Large volumes = large footprint
- Transportation
 - Access to pore space
 - Leasing, utilization/amalgamation, trespass
- Regulatory compliance
- Assuring permanence for incentives or credits
 - Conformance and storage efficiency



Because of a host of technical, social, regulatory, environmental, and economic factors, brine disposal tends to be more accessible and generally quicker, easier, and less costly to implement compared to dedicated CO₂ storage.

ACCOMPLISHMENTS

BRINE TREATMENT DEVELOPMENT FACILITY



North Dakota water treatment test bed facility available for demonstration of produced water treatment technologies.



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THANK YOU

Critical Challenges. Practical Solutions.

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Luncheon Keynote Speaker
Darrell Ricketson
Vice President and Chief Operating
Officer
Kinder Morgan CO₂



CO2 - EOR Carbon Management Workshop

December 9, 2019

Charles D. Robinson
Chair/Co-Chair
Kinder Morgan CO2 Company

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Outline

CO2-EOR Carbon Management Workshop

- Overview of Kinder Morgan
- CO2 Source and Transportation Assets
- Development Planning, Costs, Compliance
- Tail Cotton
- People Needs
- KM Outlook and Support for CCUS

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OUR VISION

Delivering Energy to Improve Lives and Create a Better World

- Natural Gas Transmission
- Products Pipelines
- Terminals
- CO2

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Kinder Morgan: Leader in North American Energy Infrastructure

Unparalleled and irreplaceable asset footprint built over decades

Largest natural gas transmission network

- ~20,000 miles of natural gas pipelines
- ~200,000 miles of water supply
- Construction every year to replace old natural gas pipelines and water infrastructure
- ~100% of natural gas consumed in the U.S.

Largest independent transporter of refined products

- Transport of 7 million barrels per day
- ~4,000 miles of refined products pipeline
- ~4,000 miles of other liquids pipeline (crude oil, refined products)

Largest independent terminal operator

- ~100 terminals
- 15.5 million bbl capacity
- Largest transporter of CO2
- Transport of 3.6 million tpy

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Committed to Being a Good Corporate Citizen

Large-scale investment in safety operations and reduction of methane emissions

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CO2 Segment Overview

WVDP assets, fully-integrated assets | CO2 assets to divide of production and delivery to the Permian Basin

CO2 TRANSPORT

Asset	Capacity (MMTPD)	Length (miles)	Status
Permian Basin	1.0	1,000	Operating
WVDP	0.5	500	Operating
Other	0.5	500	Operating

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CO2 Source Assets

CO2 deliveries total over 18Mtpa

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Kinder Morgan CO2 Company

- Acquired Shell CO2 in 2000
- Added EOR targets
 - SACROD - the commercial CO2/EOR started by Chevron in 1973
 - Now under various EOR processes underway
 - Tal Cotton - live greenfield ROZ development
- Owns 1.3 BOPD source CO2, 22,000 BOPD, 11,000 BBL/D 140,000 BOPD transport, 14 BOPD of injection CO2

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CO2 Deliveries to Permian Basin

CO2 supply to the Permian over past 30 years demonstrates strong demand through all price cycles

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CO2 Development and Market

- Continued development of CO2 sources needed to satisfy customer demand for existing and future floods
 - Supply is available
 - Development efforts declines and adds to contract growth
 - Costs are increasing for wellbores, infrastructure
 - Regulations
- Structure of CO2 contracts
 - Tied to oil price
 - Designed to cover costs

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Capital Discipline

- Development spend optimized based on contractual commitments
 - Long term contracts needed to support these commitments
 - Short term flexibility limited
 - Important for good communications with customers
- Development Capital from 2000-2019
 - \$7.8 B total segment
 - \$1.5 B for Source and Transportation

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CO2 Source Development

McElmo Dome - 200,000 acre

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McElmo Dome Drainage Areas

Total Area: 200K, 70 acre wells

Drainage Area	Area (acres)
CC-N	54K
W&S CC-B	22K
Yellow Jacket	21K
Sand Canyon	18K
Quadrant PY	18K
Mogul	2K

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Cow Canyon Gathering System

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CO2 Source Development

- Regulatory process requires significant planning time
 - 2-4 year permitting process
 - Local, state, federal agencies
 - Coordinated efforts for proper alignment
 - Agency and public meetings
 - Requirements vary by impact area

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EOR Development

- Tail Cotton - Greenfield ROZ Development
 - Good pay packages
 - Complex geology
 - Processing rate and sweep challenges
 - More data and understanding to optimize future development
- ROZ Industry Development
 - Significant oil targets
 - Future target with CCUS

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Outlook and Staying Competitive

- Economics for ROZ and conventional CO2 Floods
 - CAPEX and operating costs typically higher
 - Good subsurface understanding
 - Commitment for safe and reliable operations
 - IRR better where main pay exists, lower royalties, efficiencies
- Future will drive more CO2 capture which is good for EOR
- 45Q will help close gap of economic hurdles but more needed
- Helium where viable helps economics

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Outlook and Staying Competitive

- We need to continue developing and attracting CO2 - EOR expertise
- Specialized Industry
 - Great ideas, ingenuity, work ethic driving success
 - Complex problem solving
 - Diverse disciplines needed in our business
- Competition with high profile plays and negative press

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Outlook and Staying Competitive

- Industry environmental responsibility and sustainability complements CCUS growth
- Kinder Morgan natural fit to support the future of CCUS
- Technology, ingenuity of people needed to crack the code
 - along with this Workshop and Conference

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Thank You!

Questions ?

December 9, 2019

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Nigel Jenvey - Charles McConnell & Moderator Michael Moore - EWSA

Public Pressures, CSR-ESG and Carbon Management
17th Annual EOR Carbon Management Conference
9th Dec., 2019

Nigel Jenvey

Vice President
Global Head of Carbon Management
Gaffney, Cline & Associates

Charles McConnell

Executive Director
Center for Carbon Management and Energy Sustainability
University of Houston

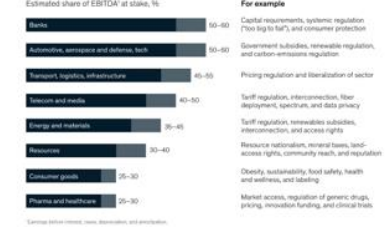
CSR - from the billboards of activists to the boardrooms of the largest companies Corporate Social Responsibility



Courtesy: McKinsey & Co and the New York Times, 2018

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CSR - The value to a company A large share of corporate profits are at stake from societal views



Courtesy: McKinsey & Co, 2018

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ESG - A new fiduciary reporting mechanism Environmental, Social and Governance

E = environmental

Company energy and resource needs, waste discharge and the consequences for ecosystem as a result. Not least, this encompasses carbon emissions and climate change. Every company uses energy and resources; every company affects, and is affected by, the environment.

S = social

Company relationships and reputation with people and institutions in the communities where they do business. This includes labor relations and diversity and inclusion. Every company operates within a broader, diverse society.

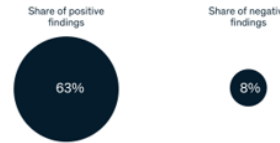
G = governance

Company practices, controls, and procedures to govern itself, make effective decisions, comply with the law, and meet the needs of external stakeholders. Every company, which is itself a legal creation, requires governance.

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ESG - The value to an investor ESG-oriented investing now tops \$30 trillion and has positive results for shareholders

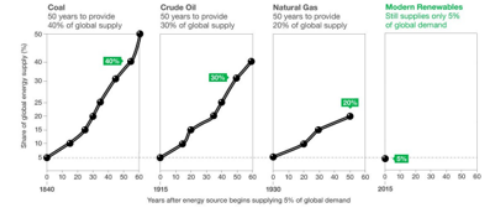
Results of >2,000 studies on the impact of ESG propositions on equity returns



Source: Gunter Friede et al., "ESG and financial performance: Aggregated evidence from more than 2000 empirical studies," Journal of Sustainable Finance & Investment, October 2015, Volume 5, Number 4, pp. 210-33; Deutsche Asset & Wealth Management Investment; McKinsey analysis

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Energy Transitions have historically taken a long (long) time It has taken decades for major energy sources to provide a significant share of global supply



Courtesy: World Bank, Energy Transitions
Modern renewables include wind, solar and hydroelectricity.

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The current energy transition has different drivers

Changes in public opinion and intensifying investor pressure are new phenomena in today's society



Courtesy: Wood Mackenzie, 2018

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The current energy transition has different drivers

Changes in public opinion and intensifying investor pressure are new phenomena in today's society

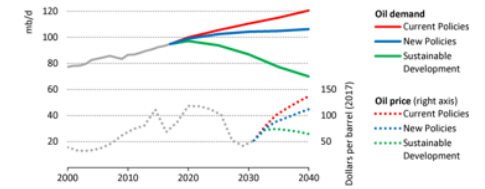


Courtesy: Wood Mackenzie, 2018

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Sustainable Investment Assessments - Market Impacts

Impacts on Demand (commodity prices) and Supply (production costs) need to be understood

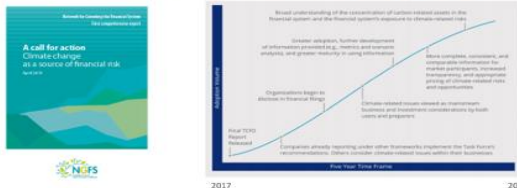


Source: International Energy Agency (IEA), World Energy Outlook 2018, OPEC/EIA, 2018

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Sustainable Investment Assessments - Central Banks

Central Banks are looking at the impacts on the risk to investments and ensuring a stable energy transition



Source: Bank for International Settlements (BIS), 2018

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Sustainable Investment Assessments - Investment Management Companies

Investors are asking for ESG reports and assessment of climate related risks to investments

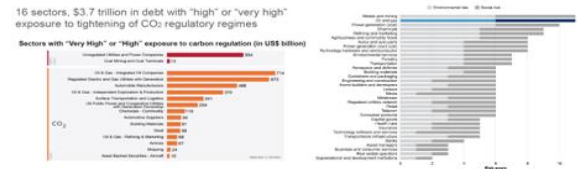


Source: Vanguard (2017)

Source: BlackRock, 2018

Sustainable Investment Assessments - Credit Ratings Agencies

Assessment of ESG risks to investments



Source: Moody's Investor Services (2018)

Source: IMF Global Energy, 2018

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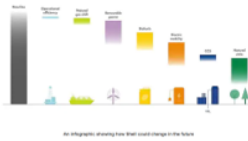
Sustainable Investment Assessments - Oil and Gas companies
Large Independent O&G companies are assessing and managing portfolio risks

Repsol to cut carbon emissions to net zero by 2050 at \$5.3 billion cost



Source: Reuters, 2024

MEETING THE AMBITION: HOW SHELL COULD CHANGE



An all-gaspath strategy from that would change in the future

Source: Shell (2024)

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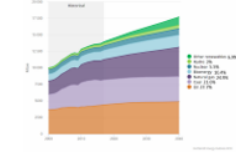
The Dual Challenge

Gaffney, Cline & Associates

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The dual challenge: More energy, to lift people out of poverty

The IEA projects >25% increase in energy demand to 2040



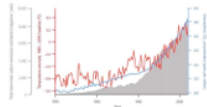
The correlation between rising living standards and increased energy use is well established



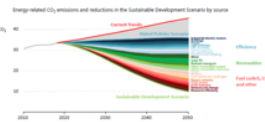
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The dual challenge: Less GHG emissions, to combat the impacts of climate change

Global surface temperatures have risen sharply since the industrial revolution



Deployment of low carbon technology is vital to achieve a sustainable pathway



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The National Petroleum Council CCUS Study

Gaffney, Cline & Associates

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Preview of NPC Study on CCUS

NPC CCUS Study

19

Secretary Perry's request asked five key questions

1. What are U.S. and global future energy demand outlooks, and the environmental benefits from the application of CCUS technologies?
2. What R&D, technology, infrastructure, and economic barriers must be overcome to deploy CCUS at scale?
3. How should success be defined?
4. What actions can be taken to establish a framework that guides public policy and stimulates private-sector investment to advance the development and deployment of CCUS?
5. What regulatory, legal, liability, or other issues should be addressed to progress CCUS investment and to enable U.S. to be global technology leaders?

NPC CCUS Study

19

Define pathways leading to CCUS deployment at scale

The study will:

- Establish importance of CCUS in the U.S.
- Evaluate CCUS supply chain including drivers of U.S. project success and costs of deployment across all sectors and fuel types
- Address variety of factors (e.g., economics, policy, technology, etc.)
- Focus primarily on accelerating CCUS deployment within the U.S. while learning from and considering implications for rest of the world
- Deliver prioritized, actionable recommendations across three phases of CCUS deployment
- Provide a roadmap for deployment for U.S. government and industry

NPC CCUS Study

20

Participants offer diverse, cross-industry perspectives



- The CSC has membership of 21 individuals representing upstream and downstream oil & gas, LNG, biofuels, power, EPC, NGO, academia and state and federal governments.
- The overall study team is currently composed of over 300 participants from more than 110 different organizations and includes 17 international members.
- National Coal Council participation is represented through overlap of 21 organizations.

NPC CCUS Study

21

U.S. leads in CCUS deployment

The United States has become the world leader in CCUS with:

- 40+ years of successful EOR experience
- Ten of 19 industrial scale projects, 80% of the world's capacity
- Over 5,000 miles of CO₂ pipeline
- 20+ years of DOE leadership and support
 - o \$4.5bn in RD&D programs
 - o Over 20 million tonnes CO₂ stored
 - o Public-private partnerships
- World-leading policy support (e.g., 45Q)
- Established regulatory framework

NPC CCUS Study

22

Extending U.S. leadership position

The United States will continue to lead by:

- Increasing research and capability
- Leveraging vast onshore and offshore storage potential
- Engaging stakeholders to increase understanding and confidence in CCUS
- Expanding deployment across all sources and industries

NPC CCUS Study

23

Differential feature of NPC Study – U.S. CCUS cost curve

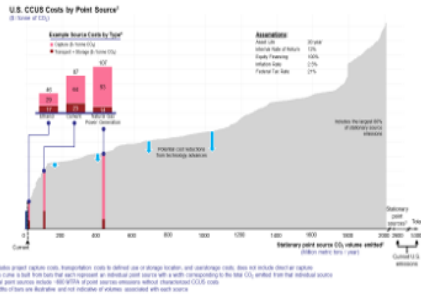
Study has assessed the costs to capture, transport and store the largest 80% (~2Gt) of U.S. stationary sources:

- Cost to capture, transport, and store one tonne of CO₂ plotted against the volume of CO₂ abatement possible
- Source, industry and location specific
- Transparent assumptions, leveraging existing studies combined with industry experience
- Identifies level of value (incentives, revenue, etc.) necessary to enable deployment
- Builds the case for ongoing RD&D across entire CCUS supply chain
- Economic benefits assessment (e.g., jobs, GDP)

NPC CCUS Study

24

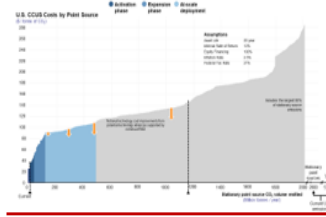
U.S. CCUS cost curve



Differential feature – phases of implementation

Study lays out a three phases – Activation, Expansion and At-Scale:

- Prioritized based on economics and ease of implementation
- Specific recommendations
- Economic benefits – GDP and jobs



Categories of recommendations

Across the three phases of implementation, the roadmap to at-scale deployment details recommendations in four key areas:

- Financial incentives
- Supportive legal and regulatory frameworks
- Technology and capability
- Stakeholder engagement

Study timing

- Approval by NPC membership, presentation to Secretary of Energy, and public release scheduled for December 12
- December 12 meeting of the NPC and report presentation will be webcast via NPC website: www.npc.org
- Public release of NPC approved report will also be available for viewing and download via NPC website.

Ken Nemeth Executive Director SSEB

17th Annual EOR Carbon Management Workshop
CCUS Updates, Activities, and the Role of the States

Presentation by Ken Nemeth
Midland, TX | December 9, 2019

"Through innovation in energy and environmental policies, programs and technologies, the Southern States Energy Board enhances economic development and the quality of life in the South." - SSEB Mission Statement

2019-2020 Executive Committee

SSEB Chairman's Priorities

"Affordable, clean, domestic energy is the most basic building block of a healthy, growing economy. It's what sets the United States apart from the world."

"My hope as Chairman is that America's southern states will continue to embrace, adopt, and be a leader in new technologies that will drive growth, create jobs, and deliver reliable, affordable energy for the generations to come."

Honorable J. Kevin Still
Governor of Oklahoma
SSEB Chairman, 2019-2020

Special Projects

- Annual Governor Energy Caucus
- State Energy Days
- Board Resolutions
- Energy and Environment Legislative Digest
- Annual Energy Briefing to Southern Legislative Leaders
- Regional Emergency Motor Fuel Waiver
- Strategizing an Electric Policy and Regulatory Framework in Puerto Rico
- Renewable Natural Gas

Long-term Policy and Technical Programs

- Carbon Management
- Committee on Clean Coal Energy Policies and Technologies
- Transuronic Waste Transportation
- Radioactive Materials Transportation Committee
- Southern Emergency Response Council
- Foreign Research Reactor Spent Nuclear Fuel Transportation

SSEB's Focus for "All-of-the-Above" Energy Portfolio

- Cybersecurity
- Hardening critical energy infrastructure
- Modernization and enhancement of the electric grid
- Advanced and emerging technologies
 - Energy storage
 - Electric vehicles
 - CO₂ capture, utilization, and storage (CCUS)
 - Water-energy nexus
- Workforce development and training
- Education and outreach

Commonwealth 2019, Governor 2019 (2019), and Governor Council 2019
SSEB's 17th Annual Meeting | Louisville, Kentucky | September 4, 2019

Carbon Management Program

2019 Chairman's Initiative
Carbon Capture, Utilization, and Storage (CCUS) Research and Development

Knowledge Sharing through Partnerships & Workforce Development

Public-Private Partnerships

Public-Private Partnerships

Regional Carbon Sequestration Partnerships (RCSPs)

NATIONAL TECHNOLOGY LABORATORY

SECARB Phase II

SECARB Phase III

Early Test Cranfield, MS

Anthropogenic Test Citronelle, AL

SECARB Phase III Early Test

Location: 15 miles east of Yachey, MS
Offfield discovered in 1940s and abandoned in 1960s
Currently owned/operated by Shady Grove, LLC
CCS-RSU Injection since 2008, Natural Gas, Jackson Drive

Geology: Target Injection Zone: Lower Tuscaloosa Formation - offshore naturally at depths of ~10,000 ft

SECARB Phase III Anthropogenic Test

- Carbon capture from Plant Barry, 25MW
- 12-mile CO₂ pipeline constructed by Denbury Resources
- CO₂ injection into ~8,400 ft. deep saline formation (Palsky), Class V Experimental UIC Permit
- 11,400 metric tons injected
- Monitoring CO₂ during injection

From SECARB to Petra Nova

SSEB Demo Goes Commercial!

- NRG Energy (Houston, TX)
- Plant scale-up to 240 MW
- Post-combustion slip-stream
- Captures 3,200 tons CO₂/day or 90% of CO₂
- Pipeline to Petra Nova West Ranch Oil Field (31 miles)
- EOR 300 bbls/day to 15,000 bbls/day
- 60 million bbls Recoverable Reserves

Louisiana

- CCUS Workshop, November 2016
- Louisiana chemical industrial corridor along Mississippi River is uniquely situated to benefit from integrated CCUS systems
- Industrial sources produce large amount of CO₂
- Green pipeline runs across southern Louisiana
- Many existing oilfields could benefit from Enhanced Oil Recovery (EOR)

CO₂ Emission Clusters, Pipeline Infrastructure, and Oil Fields
Source: Louisiana State University Center for Energy Studies, 2015

Louisiana

- CCUS Summit on July 2, 2019
- "Management of the industrial emissions of CO₂ is a critical policy initiative for the State of Louisiana."
- Investment opportunities for CO₂ management in Louisiana
- Hosted by:
 - Governor Edwards
 - Louisiana Department of Natural Resources - State Energy Office
 - Louisiana Economic Development
 - OGCI Climate Investments, LLP

Arkansas

- Preliminary scoping study
- Funded by Arkansas Economic Development Commission (AEDC)
- Briefing on January 28 and Findings Presented July 10
- Continued characterization via SECARB Phase III agreement through June 2019
- Increasing technological viability for CCUS
- Varies molecule and ammonia CO₂-EOR, including quantity of CO₂ purchase needed and sources of CO₂
- Stage boundaries:
 - State and federal regulatory framework and financial investment incentives

Arkansas CCUS Meeting with Governor Asa Hutchinson (LR), Legislative Leaders from Southwest Arkansas, and AEDC
Little Rock, Arkansas | January 28, 2019

Maryland

- Governor Hogan's Clean and Renewable Energy Standard (CARES) strategy
 - 100% clean electricity by 2040
 - All-of-the-above approach
- The Future of Carbon Capture in Maryland, November 19-20, 2019
 - Three project possibilities:
 - CO₂ sources, with emphasis on industrial sector
 - CO₂ utilization options
 - CO₂ storage (monetization on fracking)
- Hosted by:
 - Maryland Energy Administration
 - Maryland Department of Environment

Appalachian Region

What is needed to proove Industrial CCUS (CCUS)?

- Engage stakeholders
- Identify and interview CO₂ producers and potential users
- 3 Sub-regional Workshops
 - Hosts
 - Off-takers
 - Transportation links
- 1 Regional Workshop
 - Commercial, financial, regulatory, technological, and environmental risks
 - Financial modeling to analyze recommended CCUS projects
- Commonalities
 - Knowledge gaps
 - Issues/Resolutions?

U.S. DEPARTMENT OF ENERGY USEA

SECARB Offshore GOM Study Areas (Oil, Gas, and Saline)

Oil & Gas Study Area

Saline Study Area

Regional Initiative to Accelerate CCUS Deployment



- New Mexico (Yellow)
- North Dakota (Green)
- Wyoming (Blue)
- Colorado (Orange)

- Accelerators**
- 3 years (2019-2024)
 - 4 Partnerships
 - \$20M DOE and cost share



SECCARB-USA Region

- Alabama
- Arkansas
- Florida
- Georgia
- Louisiana
- Mississippi
- North Carolina
- South Carolina
- Tennessee
- Virginia

and portions of:
 Kentucky
 Missouri
 Oklahoma
 Texas
 West Virginia

SECCARB-USA Primary Research Areas



- address key technical challenges;
- facilitate data collection, sharing and analysis;
- assess transportation and distribution infrastructure; and
- promote regional technology transfer and dissemination of knowledge.



CCUS: The Role of States



- Reduce uncertainty to encourage investment
 - Education
 - Policy
 - Regulatory
 - Primacy over Underground Injection Control well classes
- Education and outreach to industry regarding state and federal incentives
 - Federal: U.S. Internal Revenue Code Title 26, Sections 45Q and 48A (technical modifications for retrofits)
 - 45Q U.S. Treasury guidance (SSEB Resolution 7.2019)
- Workforce development



2019 Adopted Resolutions



7.2019 - Accelerating Commercial Investments in Carbon Dioxide (CO₂) Capture, Utilization, and Storage at Conventional Power Plants

Sen. Yager (TN), Rep. Sandifer (SC), Sen. Stubblefield (AR)

- urges Treasury to use all necessary resources available to finalize its review of comments received from Notice 2019-32 and issue final regulations associated with carbon capture, storage and utilization under 45Q;
- requests that Congress consider amending and extending, for a minimum of two years, the construction commencement date of January 1, 2024, in Section 45Q of the Internal Revenue Code regulations as amended by The Bipartisan Act;
- encourages Congress to support deployment of conventional generating technology to maintain fuel diversity and ensure energy security by enacting technical modifications to Section 48A of the Internal Revenue Code that are needed to incentivize investment of CO₂ capture on new and existing conventional power generating units. Budget Act of 2018 to account for the delay in Final Regulations being issued by Treasury.

For: <https://www.sseb.org/sites/default/files/2019-12/2019%20Adopted%20Resolutions.pdf> to download recently adopted resolutions.

2019 State CCUS Legislative Action



Indiana (SB 442) – Rules Regarding CO₂ Storage Underground

- Declares the underground storage of carbon dioxide to be a public use and service, in the public interest, and a benefit to the welfare and people of Indiana
- Authorizes the West Terre Haute (ammonia production facility) pilot project and the power of eminent domain for subsurface ownership
- Provides state ownership of CO₂ after 12 years
- Urges the legislative council to assign an interim study committee for studying the geologic storage of CO₂

Louisiana (HB 163) – Responsible Persons for Actions Related to CO₂ Sequestration

- Provides that the responsibility of performing requirements of the Louisiana Geologic Sequestration of Carbon Dioxide Act falls only on storage operators

2019 State CCUS Legislative Action



New York (SB 6599) – Establishing the New York Climate Leadership and Community Protection Act

- Establishes the New York state climate action council to initiate advisory panels on transportation, energy intensive and trade-exposed industries, land-use and local government, energy efficiency and housing, power generation, and agriculture and forestry
- Calls for a final energy plan to be delivered within 3 years that identifies and makes recommendations on regulatory measures and other state actions that will ensure the attainment of the statewide greenhouse gas emissions limits established by this article
 - Performance-based standards for sources of greenhouse gas emissions, including but not limited to sources in the transportation, building, industrial, commercial, and agricultural sectors
- Measures to reduce emissions from the electricity sector by displacing fossil-fuel-fired electricity with renewable electricity or energy efficiency
- Measures to advance long-term carbon sequestration and/or promote best management practices in land use, agriculture and forestry

2019 State CCUS Legislative Action



North Dakota (HB 1439) – Tax Exemptions for Projects Using CO₂ from Coal or Oil Extraction

- Expands the oil extraction tax exemption for incremental production from certain tertiary recovery projects using carbon dioxide from coal, and creates a permanent tax exemption for qualified pipelines and a sales tax exemption for materials used in secure geologic storage

Texas (HB 3536) – Offers Disclosure for Mineral or Royalty Interest

- Requires a mineral or royalty interest conveyance instrument specified by the bill to include a conspicuous statement printed at the top of each page in a type size of at least 14 points
 - The statement is required to provide that the offer was not a lease and that the owner would be setting all of a portion of the owner's mineral or royalty interests. Conveyance instruments without such information would be void.

Virginia (HB 2146) – Industrial Development Authority Support for Landowner Access to Carbon Markets

- Authorizes an industrial development authority to facilitate and support landowner access to carbon markets through aggregation of landowners to reach a size that attracts the investment of private capital.

2019 State CCUS Legislative Action



Date	Event	Location
December 11-12, 2019	Joint Meeting of SSEB's Reductive Materials Transportation Committee and Transactive Waste Transportation Working Group	Miami, Florida
February 7-10, 2020	National Governors Association Winter Meeting	Washington, DC
February 2020	SSEB Associate Member Winter Meeting (held in conjunction with the National Governor's Association Winter Meeting)	Washington, DC
March 2020	Southeast Regional Carbon Storage Partnership Offshore Gulf of Mexico, Stakeholder Briefing	New Orleans, Louisiana
March 2020	Southeast Regional Carbon Storage Partnership Offshore Gulf of Mexico, Joint Meeting with GOMER	New Orleans, Louisiana
May 2020	SSEB Committee on Clean Coal Energy Policies and Technologies held in conjunction with the Virginia Coal and Energy Alliance's Annual Meeting	Kingsport, Tennessee
August 1, 2020	SSEB Annual Energy Briefing to Southern Legislative Leaders	Winston-Salem, North Carolina
Fall 2020	SSEB 10th Annual Meeting, Hosted by Oklahoma Governor J. Kevin Stitt	Oklahoma

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us at [ssseb@ssseb.org](mailto:sseb@ssseb.org)

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Tiffany Wu Business Development

Mitsubishi Heavy Industries Group

MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP

KM CDR Process™ Post-combustion CO₂ Capture Technology

2019 CO₂ & ROZ Conference
Carbon Management Workshop
Midland, Texas

December 9, 2019



MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP

Agenda

1. Introduction to MHI
2. MHI's KM CDR Process™ overview and experience
3. Advanced KM CDR Process™
4. What's next?

MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP

Introduction to MHI

MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP

Mitsubishi Heavy Industries Group Domains and Products

MHI GROUP DOMAINS			COMPANY HIGHLIGHTS		
POWER	INDUSTRY & PROCESS	INFRASTRUCTURE & SPACE	\$36.7BN Annual revenue	More than 25,600 Patents	54% Sales outside Japan
<ul style="list-style-type: none"> Marine Power Systems Power Plants Power Generation Equipment Power Generation Equipment Power Generation Equipment Power Generation Equipment 	<ul style="list-style-type: none"> Industrial Plant Equipment Process Equipment Process Equipment Process Equipment Process Equipment Process Equipment 	<ul style="list-style-type: none"> Construction Plant Construction Plant Construction Plant Construction Plant Construction Plant Construction Plant 	\$1.7BN Operating income	80,744 Employees worldwide	235 Domestic & overseas companies
MHI IN NORTH AMERICA			<ul style="list-style-type: none"> 9,300+ EMPLOYEES 100+ OFFICES & FACTORIES 3,927 PATENTS \$6.0BN IN REVENUE Partnerships with around 200 SUPPLIERS 		

MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP


MHIA Engineered Systems Division

MHI America, Inc.'s Engineered Systems Division, based in Houston, provides sales, administration, engineering, and project management support for MHI Engineering, Ltd.'s business in the US.

ENGINEERING A RELIABLE FUTURE

Mitsubishi Heavy Industries Engineering offers reliable technologies gained from engineering synergies realized within the Mitsubishi Heavy Industries (MHI) Group.

We contribute to the development of society by supplying numerous EPC (Engineering, Procurement, Construction) projects covering large-scale infrastructure, such as chemical plants, environmental plants, and transportation systems, in many countries and regions around the world.

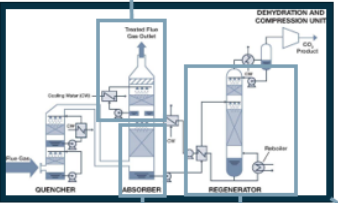


MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP

MHI's KM CDR Process™ overview and experience

MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP

KM CDR Process™ Overview and Features



- Amine washing system reduces VOC emissions and amine loss
- K&L™ solvent with high CO₂ capacity, low degradation, and low regeneration energy
- Heat integration system to reduce steam consumption
- KM CDR Process™ = Kansai Mitsubishi Carbon Dioxide Recovery Process**
- Capable of capturing ~90+% CO₂ from combustion gas sources
- CO₂ purity >99.9% (dry basis)
- Amine-based technology
- Proprietary features developed over 20 years of experience
- Automatic load adjustment control
- Amine filtration and purification systems
- Proven tower design for even gas/liquid distribution

MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP

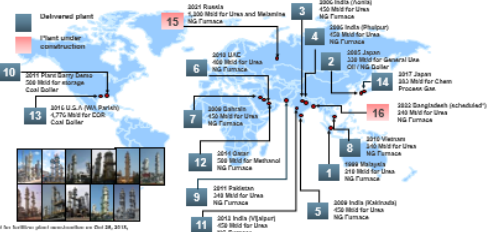
KM CDR Process™ Technology Development Timeline

- Began R&D with Kansai Electric Power Co. - 1990
- 2 tpd pilot plant at KEPCO's Nankai Power Station - 1991
- Developed KS-1™ and KM CDR Process™ - 1994
- 1999 - 200 tpd plant in Malaysia
- 1st commercial deployment on NG
- Evaluated coal flue gas effect
- 1 tpd coal pilot test at Hiroshima R&D Center - 2002
- Developed proprietary energy efficient process - 2000
- Made technology more efficient
- 10 tpd coal pilot test at Mitsuhashi - 2006
- Long-term performance on coal
- Large absorber flow test at Mihara works - 2008
- Key test for scale-up
- Plant Barry 500 tpd demonstration project - 2011-2014
- Large-scale demonstration on coal
- 2006 - 450 tpd plant in Japan
- 2008 - two 450 tpd plants in India
- 2009 - 450 tpd plant in India, 450 tpd plant in Bahrain
- 2010 - 400 tpd plant in UAE, 240 tpd plant in Vietnam
- 2011 - 340 tpd plant in Pakistan
- 2012 - 450 tpd plant in India
- 2014 - 500 tpd plant in Qatar
- 2016 - Petra Nova Project - 4,776 tpd plant in Texas
- 1st commercial deployment on coal

MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP

KM CDR Process™ Commercial Experience

MHI is the world leader in large scale CO₂ capture plant deployments.



MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP

Petra Nova CO₂ Capture Plant for CO₂ EOR



Power Magazine "Plant of the Year" August 2017

Capturing Carbon and Seizing Innovation: Petra Nova Is POWER's Plant of the Year

Helping power generating companies reduce CO₂ emissions is a complex task. Petra Nova is the industry's first commercial-scale CO₂ capture plant. It's a major milestone in the fight against climate change.

Petra Nova Project "On-Budget and On-Schedule"

MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP

MHI delivered the world's largest post-combustion CO₂ capture plant



The Petra Nova Project is MHI's first commercial power project. Performance test was completed in December 2016.

- Plant is owned by NRG and JX Oil & Gas.
- Located at NRG's WA Parish Plant Unit 8 near Houston, TX.
- Captures 4,776 metric tons/day (240 MWeq, 80% capture) from a ~37% flue gas slip stream (1.4 million metric tons/year).
- MHI and TIC consortium provided full turnkey EPC delivery of the CO₂ capture plant.

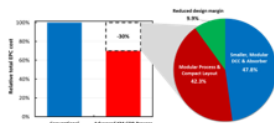
MOVE THE WORLD FORWARD MITSUBISHI HEAVY INDUSTRIES GROUP

Advanced KM CDR Process™



Operating CO₂ capture plants on coal fired flue gas has provided valuable insights that can be implemented into the next projects.

- Re-evaluate equipment and tower design based on actual performance.
- Modularize, and optimize plot plan.
- Develop realistic gas impurity assumptions during design.
 - Impurity concentrations greatly affect the design of mitigation processes.
- Increase design capture rate from 90% to 95% at same \$/ton cost basis.



Cost Relative to Conventional	Conventional	Advanced KM CDR Process
Process	100	85
Heat exchangers	100	80
Tower internals	100	75
Absorption systems	100	65
Boiler	100	92

Spec Relative Improvement	Conventional	Advanced KM CDR Process
Footprint (% in m ²)	100	75
Structural steel (% in tonnes)	100	70
Piping (% in tonnes)	100	70

- ✓ Technology risks are significantly reduced after large-scale unit experience
- ✓ Improvement from new technology & lessons learned
 - Reduce height of DCC and Absorber which are the major cost centers (>30% of CAPEX)
 - Reduce Regenerator diameter by 10% by selecting new packing
 - Optimize equipment design
- ✓ Optimized & minimized layout and modular design
 - Fabricated in shop as skids to reduce on-site fabrication, reducing construction labor hours by 60% and improving productivity, schedule & budget control
 - Minimized footprint reduces material quantities resulting lower construction cost



Parameters Relative to KS-1™	KS-1™	KS-21™
Volatility	100	16-40
Thermal degradation rate	100	10-50
Oxidation rate	100	70
Heat of absorption	100	85

- ✓ Thermal stability
 - Reduce thermal degradation and allow higher stripping T and P, reducing compression work
- ✓ Oxidative stability
 - Potentially more tolerant to impurities
 - Reduce amine oxidation and HSS formation rate
- ✓ Volatility
 - Reduce amine loss from emission and cost of water wash system
 - Steam consumption savings outweigh cost increases due to higher solvent circulation

FEED studies initiated in 2019 using the Advanced KM CDR Process™ and KS-21™ solvent.

What's next?



FOA 2058: Front-End Engineering Design (FEED) Studies for Carbon Capture Systems on Coal and Natural Gas Power Plants

Full-scale FEED Study for Retrofitting the Prairie State Generating Station with an 816 MWe Capture Plant Using Mitsubishi Heavy Industries of America Post-Combustion CO₂ Capture Technology – The Board of Trustees of the University of Illinois (Champaign, IL) will complete a FEED study for the installation of a carbon capture system at the Prairie State Generating Company's (PSGC) Energy Campus in Marseilles, Illinois. The project will be based upon the Advanced KM CDR Process™ carbon dioxide (CO₂) capture technology from Mitsubishi Heavy Industries. The project team that successfully completed the Petra Nova capture plant in Thompsons, Texas has been reassembled to benefit from lessons learned. The Advanced KM CDR Process is an amine-based capture system that uses the KS-21 solvent. If successful, the project would provide valuable insight into lowering the cost of carbon capture systems.



Host site:	Prairie State Energy Campus
Owner:	Prairie State Generating Company
Location:	Marseilles, Illinois
Load:	816 MWe
Technology:	Advanced KM CDR Process™ with KS-21™
Team:	<ul style="list-style-type: none"> - University of Illinois - Mitsubishi Heavy Industries - Kiewit - Sargent & Lundy



The KM CDR Process™ has been applied to a variety of gases, and the effects of various impurities on the amine and the system have been tested.

- Tested gases include:**
- Natural gas-fired boiler exhaust
 - Oil-fired boiler exhaust
 - Coal-fired boiler exhaust
 - Gas turbine exhaust (simulated)

- Industrial applications:**
- Power plants (NGCC, coal-fired, or biomass)
 - Steam methane reformer furnace exhaust
 - Cement plants
 - Steel plants
 - Catalytic crackers
 - Natural gas processing

Typical Flue Gas Conditions	Unit	Coal fired		NG fired	
		Boiler	GT	Boiler	GT
CO ₂	Vol. %	10 - 14	3 - 4	8 - 9	8 - 9
O ₂	Vol. %	4 - 6	10 - 15	1 - 2	1 - 2
SOx	ppm(dry)	1 - 50	<0.3	<1	<1
PM (Dust)	mg/Nm ³	3 - 10	NA	NA	NA

Possible constituents in the flue gas depending on the industrial application:

- NOx
- CO
- H₂S
- Hydrocarbons
- Heavy metals
- Halides (HCl, HBr, HF)

Thank you!

Come visit our booth!

MOVE THE WORLD FORWARD



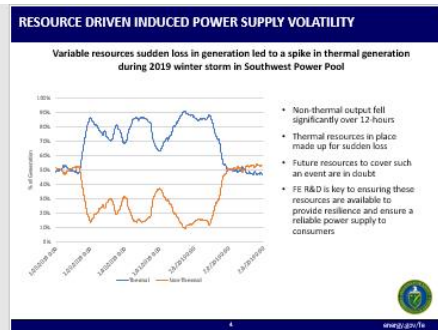
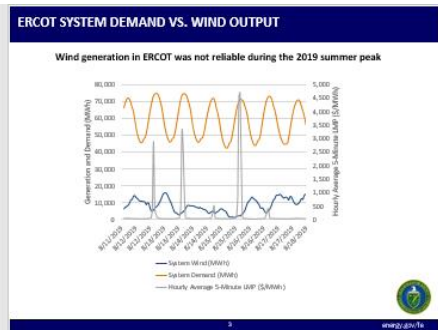
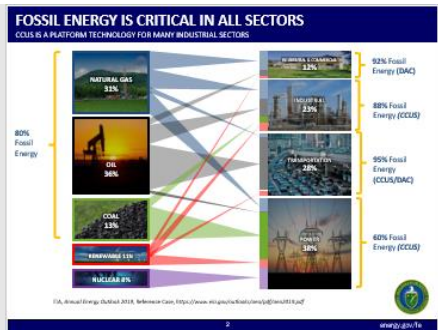
Traci Rodesta Carbon Storage Manager DOE/NETL

Fossil Energy R&D

Traci Rodesta
Carbon Storage Technology Manager

Office of Clean Coal and Carbon Management

DCE NETL | Midland CO2 Conference | December 2019



COAL R&D OVERVIEW

Advancing R&D for the Existing Coal Fleet and Plants of the Future

Advanced Energy Systems | **Coaxializing Research** | **CO2 Capture and Utilization** | **CO2 Storage**

- Efficiency improvements for new and existing units
- Advanced energy materials
- Advanced gasification
- Advanced coal processing
- Advanced sorbents
- Advanced combustion
- Sensors and controls

Coaxializing Technology Development Program

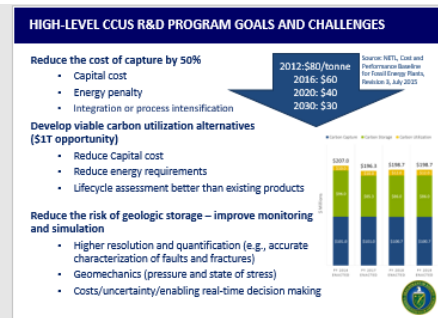
- Power generation efficiency
- Supercritical low-temperature electricity power
- Critical research
- Coal utilization science
- Thermochemical coal pilots
- SAH/STH*
- Technology Commercialization Fund (TCF)*

Reducing the cost of CO2 capture for use and sequestration

- Pre-combustion capture
- New pathways to utilize captured CO2

Safety and permanently storing CO2

- Safe use and permanent storage of CO2 from power generation and industry
- Minimizing subsurface risks (cooperating with other subsurface efforts, e.g., Office of Oil and Natural Gas)
- CO2 infrastructure analysis



SCIENCE-BASED MACHINE LEARNING TO ACCELERATE REAL-TIME DECISION MAKING – SMART – INITIATIVE

FE vision for Exploiting Machine Learning to Transform Subsurface operations

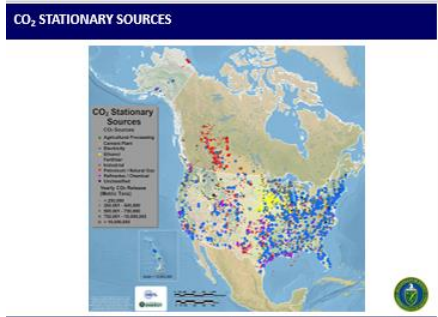
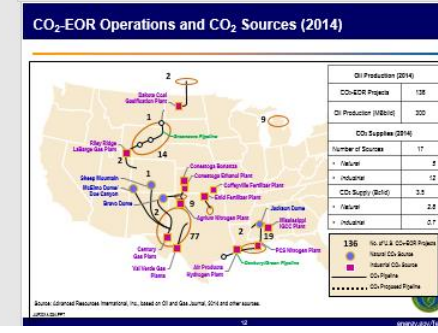
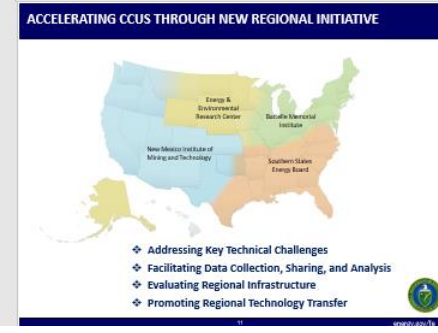
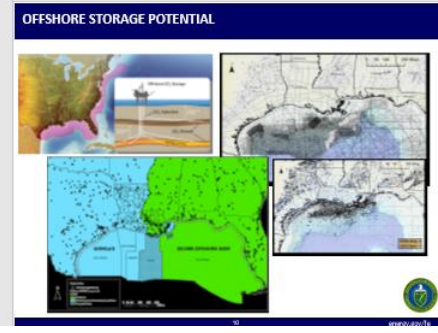
- Real-Time Visualization: "CT" for the Subsurface
- Rapid Prediction: Virtual Learning
- Real-Time Forecasting: "Advanced Control Room"

BRINE EXTRACTION STORAGE TEST (BEST)

Developing and Validating Pressure Management and Plume Control Strategies

Active Reservoir Management (ARM) Test

- Reduce stress on sealing formation
- Control injected fluids
- Divert pressure from leakage pathways
- Reduce area of review (AOR)
- Improve injectivity, capacity, and storage efficiency
- Validate monitoring techniques, and forecast model capabilities

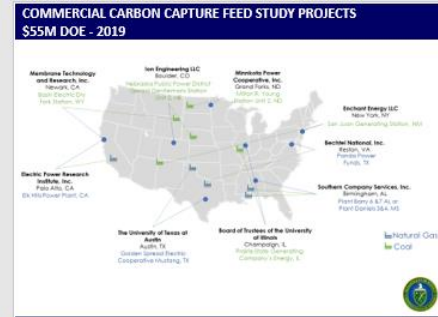


Engineering Scale Testing of Advanced Carbon Capture Technologies

Scaling of Carbon Capture Technologies to Engineering Scales Using Existing Host Site Infrastructure

Performer	Project Title	Technology
Research Triangle Institute	Engineering Scale Testing of Transformational Non-Aqueous Solvent Based CO2 Capture Process	Non-Aqueous Solvent
SI	Engineering Scale Demonstration of Mixed-Solvent Process for CO2 Capture (20MW)	Physical Solvent
Membrane Technology and Research, Inc.	Scale-Up and Testing of Advanced Polymeric Membrane CO2 Capture Technology (20MW)	Membrane – Partial Capture
STI Research, Inc.	Membrane-Solvent Hybrid System for Post-combustion Carbon Capture (20MW)	Membrane Solvent – Full Capture
Rhear	Multi-component solvent test (20MW)	Water based solvent

- Existing solvent units for drop-in testing
- Supports 4000+ hours each project
- Solvents go through rigorous degradation tests to support environmental permitting at SINTEF
- Full analytical and operations staff support



CARBON STORAGE ASSURANCE FACILITY ENTERPRISE – CARBONSAFE

Phase I: Integrated CCS Pre-Feasibility
18-month initiative

- Finalization of design development of feasibility plan, including final technical evaluation of the site, final assessment of CO₂ sources
- 70+ new projects funded

Phase II: Storage Complex Feasibility
2-year initiative

- Data collection, geologic analysis, analysis of commercial and regulatory requirements, institutional modeling, risk assessment, program monitoring requirements, and public outreach
- 50 projects funded

Phase III: Site Characterization and CO₂ Capture Assessment
2-year initiative

- Finalized site characterization and/or underground injection control (UIC) Class II Permit to construct, CO₂ Capture Assessment, NGA, and more

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CARBON STORAGE ASSURANCE FACILITY ENTERPRISE – CARBONSAFE

Reducing Risk—Increasing Certainty—Decreasing Costs

University of North Dakota: Great Plains Synthetic Plant at Williston Young Station

Board of Trustees of the University of Illinois: 18000+ County

University of Wyoming: On-land Storage

Board of Trustees of the University of Illinois: 18000+ County

Board of Trustees of the University of Illinois: 18000+ County

Eastern States Energy Board: Europe County, MS

Battelle Memorial Institute: Battelle 3000, Steady Hollow Area

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BUSINESS CASE DEVELOPMENT

Capture

- Pre-Feasibility
- Feasibility
- Design
- Construction
- Operational
- Pre-Feasibility
- Feasibility
- Design
- Construction
- Operational

Pipeline

- Design
- Construction
- Operating

Storage

- Pre-Feasibility
- Feasibility
- Design
- Construction
- Operational

Trust

- Pre-Feasibility
- Feasibility
- Design
- Construction
- Operational

Revenue

- Pre-Feasibility
- Feasibility
- Design
- Construction
- Operational

More experience is needed

- Financial industry confidence
- Cross-industry understanding of different business models
- Resolution to questions on pore space/mineral rights and long term liability
- Expansion of CO₂ pipelines including trunklines
- Additional tools to help complete the CCUS toolbox
- Enabling operators to meet regulatory requirements

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CARBON UTILIZATION

OFFSET CO₂ CAPTURE COSTS + FIX CO₂ IN STABLE PRODUCTS

Biological Capture & Conversion

Fuels & Chemicals

Mineralization & Cements

24 Active Projects – Recently selected 11 lab and 4 field-scale projects

Catalysis and Biological Pathways – Fuels and Chemicals

- Projects creating CO or direct to fuels using low-carbon energy and/or hydrogen

Concrete: Solidia Technologies – Utilizes CO₂ to make cement and concrete

- Reduce carbon footprint up to 70%
- \$1.9M DOE investment leveraged by industry
- Oil and Gas Climate Initiative's Climate Investment Funded and other parties

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COAL UTILIZATION – ADVANCED MATERIALS

RARE EARTH ELEMENTS

Critical Minerals

- Cobalt: 1,000+ PPM
- Nickel: 900+ PPM
- Manganese: 1.5+ wt%
- Rare Earths: 800+ PPM
- Zirconium: 2+ wt%
- Hafnium: 500+ ppm
- Yttrium: 1,000+ PPM
- Alumina: 30+ wt%

Advanced Materials

- Graphite
- Graphene
- Carbon fiber
- Coal pitch
- Needle coke

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FUTURE COMMERCIAL-SCALE DEPLOYMENT

Integrated R&D Approach

Carbon Capture:

- 2017: Large Capture Pilots Initiated
- 2020: R&D Completed for Carbon Capture 2nd Generation Technologies
- 2025: Integrated CCS Projects Deployed
- 2035: Transformational Technologies Available for Deployment

Carbon Storage:

- 2017: In-Situ Storage Feasibility for Integrated CCS
- 2022: Commercial-scale Storage Complexes Characterized

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Keith Tracy - David Lowman - Tracy Evans

45Q Implementation December 2019 Update



45Q Implementation Update - Dec 2019

Background

- 26 U.S.C. §45Q was enacted Oct 3, 2008
 - IRS issued Guidance in 2009 (Notice 2009-83)
 - No regulations were ever proposed or adopted
- Section 45Q was amended effective Feb 9, 2018
- 45Q was the 2018 CO2 Conference "Seminar" topic
 - "45Q and CO2 EOR's Vital Role in Carbon Management, and ROZ CO2 EOR"
 - Download full-day of slides for \$50 at <https://www.co2conference.net/product/2018-co2-and-ccs-seminar/>

45Q Implementation Update - Dec 2019

2019 Activity

- IRS issued Notice 2019-32 on May 20, 2019, requesting comments
 - IRS identified 10 specific questions to be answered
 - IRS Solicited comments on all issues related to 45Q amendments
 - IRS mentioned that permanent rules or other sub-regulatory guidance would be developed
 - IRS had earlier predicted the Notice was to be issued in Feb/Mar 2019, but Notice wasn't issued until May 2019
- 105 comments were submitted by the public

45Q Implementation Update - Dec 2019

Update: Anticipated IRS Actions

- Most recent update from IRS was Nov 26, 2019
- We are hearing that IRS currently intends to issue 3 different documents to provide interpretation/application of §45Q
- Revenue Procedure: addressing structuring and partnership-related issues
 - IRS Notice: providing guidance on beginning of construction requirements
 - Notice of Proposed Rule Making (NPRM): regulations addressing all other matters

45Q Implementation Update - Dec 2019

1. Revenue Procedure

- IRS may issue a "Revenue Procedure" to address structuring and partnership-related issues for §45Q
 - "Revenue Procedure" type of guidance was used by IRS on partnership issues on other tax credits (i.e. wind PTC; historic rehabilitation ITC)
- Timing
 - Initially was projected to be issued end of Nov 2019
 - Now projected to be issued end of Dec 2019 at the earliest

45Q Implementation Update - Dec 2019

2. Guidance/Notice

- IRS may issue a Notice providing guidance addressing beginning of construction related issues for §45Q
 - IRS Notices were issued by IRS on beginning of construction requirements on other tax credits (i.e. wind/solar)
- Timing
 - Initially was projected to be issued end of Nov 2019
 - Now projected to be issued end of Dec 2019

45Q Implementation Update - Dec 2019

3. Notice of Proposed Rule Making (NPRM)

- IRS may issue a "Notice of Proposed Rule Making" to adopt regulations for all other §45Q issues
- Timing
 - Initially was projected to be issued end of Dec 2019
 - Now projected to be issued in 1st quarter 2020
- Anticipated impact:
 - The notice would contain proposed regulations, and an opportunity for written comment (typically 60-90 days) followed by a public hearing
 - The proposed regulations would be temporary regulations that can be immediately relied upon until final regulations are issued
- Possibility of IRS Guidance prior to NPRM

45Q Implementation Update - Dec 2019

Beginning of Construction – Expected Guidance

- Construction must begin before January 1, 2024
- Two alternative ways to show beginning of construction "BOC":
 - Physical work of a significant nature has begun
 - 5% Safe Harbor
- Physical work test:
 - Physical work of a significant nature is a facts and circumstances test
 - Focuses on the nature of the work performed, not the amount or cost
- On-site and off-site work:
 - Any physical work on-site on the qualified facility
 - Physical work off-site for property included in the qualified facility
- Work done by the taxpayer and its contractors under a binding written contract
- Physical work must be "continuous" after BOC

45Q Implementation Update - Dec 2019

Beginning of Construction – Expected Guidance

- The 5% Safe Harbor: Construction of a facility will be considered as having begun, if:
 - a taxpayer incurs five percent or more of the total cost of the project before January 1, 2024, and
 - thereafter, the taxpayer makes continuous efforts to advance towards completion of the facility
- "Continuous" Program of Construction or Physical Work
 - Generally determined on a facts and circumstances basis however:
 - IRS has provided a "Continuity Safe Harbor" to wind and solar of 4 calendar years from the year in which construction starts
 - CCUS participants have asked for 6 years

45Q Implementation Update - Dec 2019

Partnership Structure – Expected Rev Proc

- IRS provided safe harbor guidance in Rev Proc 2007-65 to taxpayers on how to structure wind transactions using the partnership-flip structure. The IRS is expected to issue a similar Rev Proc for 45Q. Expected issues to be addressed:
- Definition of investor and satisfaction of economic substance doctrine
 - Minimum partnership interest. Investor may take up to 99% of tax items, but not less than 5%
 - Minimum unconditional upfront investment of at least 20%
 - Contingent consideration. CCUS industry has asked for 50% contingent
 - Restrictions on sponsor purchase options
 - Restrictions on Sale Rights. CCUS industry participants have asked for approval of a "put right"
 - Guarantees. No party may guarantee the tax credit to the investor. CCUS industry participants have asked that guarantees of level of CO2 production, environmental issues, and recapture risk, among others, be treated as permissible guarantees

45Q Implementation Update - Dec 2019

Perdure Petroleum – Executive Summary

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45Q Implementation Update - Dec 2019

#	Field	Acquisition Date
1	Burbank	Nov-17
2	Perdure	Nov-17
3	Wellman	Feb-19
4	George Allen	Feb-19

45Q Implementation Update - Dec 2019

EOR Operator Perspective

- Fielding numerous calls from potential CO₂ providers
 - We have two projects internally, one which we are preparing for 45Q implementation and the other is less certain
- Potential Issues
 - Review of final regulations
 - Given our LLC structure, 45Q credits pass through to our equity investors
 - LLC maintains the cost of MRV, long term liability and compliance
 - Tax Equity partnership
 - Allocation of MRV, long term liability and compliance costs
 - Liability of failure to achieve minimum threshold
 - Many CO₂ Purchase contracts signed before 2018 allocated the 45Q credits inconsistent with the revised 45Q law/regulations
 - Contracts may need to be re-negotiated to align with updated regulations
 - Most have no monetary penalty in the event the CO₂ source fails to deliver
 - Minimum volume threshold concerns might require changes to EOR Operator's development plan(s)
 - EOR Field downtime
 - CO₂ Source downtime



Patricia Loria Global CCS Institute

GLOBAL STATUS OF CCS: THE NEXT WAVE IS COMING

25th Annual CO2 Conference
 PATRICIA LORIA
 Senior Client Engagement Lead
 December 9, 2019

THE GLOBAL CCS INSTITUTE

Backed by governments, businesses and NGOs
 Mission: To accelerate deployment of CCS
 7 locations
 62 Mtpa

Recent developments

LARGE SCALE CO2 FACILITIES

April 2019: 18 (Operating), 5 (In construction), 20 (In development)

Current: 19 (Operating), 4 (In construction), 28 (In development)

Facilities added:

- USA: DAC BECCU PHASE 2
- USA: FERTILISER PROJECT
- USA: FERTILISER PROJECT PHASE 2
- USA: FERTILISER PROJECT PHASE 3
- USA: FERTILISER PROJECT PHASE 4
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- USA: FERTILISER PROJECT PHASE 62

NEXT WAVE OF CCS: HUBS & CLUSTERS

- Multiple industrial point sources of CO2 connected to a CO2 transport and storage network.
- Access to large geological storage resources with the capacity to store CO2 from industrial sources for decades.
- Economies of scale deliver lower unit-costs for CO2 storage.
- Synergies between multiple CO2 sources and the storage operator reduce cross chain risks and support commercial viability.

PROJECTS – NORTH AMERICA

Established Projects

Prolet Tundra - North Dakota, USA

- Minotaur Power Cooperative and ENI Energy are collaborating with state resources on carbon capture at the Minot R. Young coal with plant.
- Over 1Mtpa to be stored geologically or via EOR.
- The project is in advanced development stage and will utilize Fluor's Econamine FG Plus technology.
- Received support from DOE via CarbonSAFE storage feasibility study and early design research support.
- Recently granted additional DOE funding for FEED study, which is in operation by 2025.

Lake Charles Methanol - Louisiana, USA

- Project in Lake Charles will capture and store over 4Mtpa.
- Benefiting from \$2billion DOE loan guarantee, 45%, and Louisiana regulatory support.
- Fluor EPC contract signed in March 2019, working with Morgan Stanley to finalize investors with projected 2024 completion.

Oxy and White Energy Ethanol - Texas, USA

- Project would use 300,000tpa CO2 from each of White Energy's Herford and Plainview plants for EOR in the Permian.
- Could be operational as early as 2021.
- Would benefit from 45Q and California's LCFS incentives.

PROJECTS – NORTH AMERICA

Webach Valley Fertilizer plant - Indiana, USA

- Repurpose Webach Integrated Gasification Combined Cycle plant for ammonia production in Terre Haute, Indiana.
- Will store 1.5 - 1.75Mtpa in Illinois Basin.
- First hub and cluster model in US with co-benefits on storage side from ADM project.
- Could be operational in 2021.
- Funded in part by GGGI Climate Investments and received DOE funding for its pre-feasibility study.
- Project will benefit from Indiana state government legislative support and 45Q.

California Research Corporation - California, USA

- FluorBEB CCS facility capable of capturing 1.4Mtpa CO2 from the 550 MW Elk Hills Power Plant located in the Elk Hills oil field and fired using natural gas produced by the field.
- The captured CO2 would be used for enhanced oil recovery in the Elk Hills oil field.
- This project would benefit from both 45Q and California LCFS.
- Electric Power Research Institute received DOE funding to conduct FEED study using Fluor technology.

Oxy and Carbon Engineering - TEC Permian, USA

- Only announced plans with Carbon Engineering to put a Direct Air Capture facility near an oil field in the Permian.
- The captured CO2 would be used for EOR.
- Estimated that the plant will capture between 0.5 and 0.9Mtpa.
- This project would take advantage of 45Q and the California LCFS.

PROJECTS – NORTH AMERICA

Early Development

Becht Ethanol - Illinois, USA

- Will be a new CO2 from cassava located in Plain, IL.
- Will benefit from work done at ADM and project with Webach Valley, partnering with the Illinois State Geological Survey.

DTE California Carbon Capture Program - California, USA

- Project is envisioned to be a regional network of carbon sequestration hubs to serve industrial customers.
- The initial goal to store 1Mtpa in deep saline aquifers or depleted oil and gas formations.

Orinco - Texas, USA

- Open to various CO2 projects at 1,000,000 ton per year before the expiration of 45Q legislation.
- Target location in Texas. Have already been identified with a focus on natural gas field power plants.

Volvo - Natchez, Mississippi

- Only signed an agreement to capture and store the CO2 from their Bayou Falls biomass-to-ethanol project in Natchez, Mississippi. It is presumed that the CO2 will be used for EOR.
- Additional projects supported through lower level of DOE funding:

Seven Electric's City Park Station - Omaha, Wyoming, USA

- Funding for commercial-scale FEED.
- Using Oxy's Membrane CO2 Capture Process.

San Juan Generating Station - Weyburn, New Mexico, USA

- DOE funding for FEED study to determine the technical and economic viability.

Prime Star Generating Station - Warsaw, Illinois, USA

- US DOE funded \$15 million for a FEED study for the installation of capture system at the Prime Star Generating Company's Energy Campus using Advanced AMCO2 Process KS-21 solvent.

PROJECTS – ASIA PACIFIC

Operational/Construction

Chevron Gorgon - Western Australia

- In August Chevron announced scale up and operation of Gorgon CO2 in injection facilities.
- When fully operational, this will be the largest geological storage facility in the world with capture capacity of 3.4 - 4Mtpa.
- Chevron has claimed technical issues for the 2 year delay which causes water entering the pipeline and injection well, which increases the risk of CO2 leakage.

Daehi CoalGen - Hiroshima, Japan

- A 166MW oxygen blown Integrated Coal Gasification Combined Cycle (IGCC) demonstration plant.
- First phase of the project, construction and demonstration of IGCC completed 2018.
- CO2 capture plant is currently being commissioned and is expected to commence operation in December.
- Plant uses a physical adsorbent (Selsol Max) and will capture up to 400t CO2 per day.
- The next stage is the installation of two 600MW Solid Oxide Fuel Cells to produce additional electricity from hydrogen produced by the gasifier.

PROJECTS – ASIA PACIFIC

Established Projects

CarbonNet Project - Victoria, Australia

- CO2-EOR project will between early-November and December to verify suitability of the Pelican site in the Bass Strait.
- During drilling, the Noble Tom Proseur rig will be approximately 80m offshore and may be observed from the shoreline.
- Environment plan for the offshore appraisal well was approved by the National Offshore Petroleum Safety and Environmental Management Authority in April 2019.
- Call for **subsea** regarding business model financing expected.

Intopac, Tengqi Oil Field - Shandong province, China

- The project captures CO2 from fertilizer production for CO2-EOR.
- The project had difficulties in contracting with the fertilizer producer (pricing of CO2).
- FEED has been completed and pilot injection started.
- Supercritical CO2 transportation by pipeline had public opposition so trucks are currently being used for transport.

Xinjiang Dabur Oil - Xinjiang, China

- CO2 from PetroChina (retail) plant captured using amines.
- The project was operational since November 2015.
- The company has management contract with PetroChina for CO2-EOR operation (whole-chain).
- The plant has a capacity of 100,000tpa.

PROJECTS – ASIA PACIFIC

Early Development

Banora CO2-EOR - Cooper basin, Australia

- CO2-EOR project in central Australia.
- Project is currently at pre-FEED stage.
- CO2 from natural gas processing.

Bridgport Energy CO2-EOR - Queensland, Australia

- CO2-EOR project in southern Queensland.
- Currently identifying economic CO2 sources.

EM, Australia - Offshore, Northern Australia

- Offshore high CO2 gas field.
- Growing regional interest in CCS to address increased CO2 emissions from LNG plants.
- Export will be via Darwin LNG plant.
- Early stage potential appraisal completed.

CNPC Changqing Oilfield - Inner Mongolia, China

- CO2 from natural gas processing.
- CO2-EOR storing 100,000tpa.

China Energy Corporation - China

- CO2 captured from Coal-fired power station.
- Capturing 150,000tpa.
- Currently at FEED stage.

PROJECTS – ASIA PACIFIC

Design/Pre-Project

Gunung Cerah Project - Central Java, Indonesia

- Captures CO2 from a natural gas processing plant in Gundih, Central Java, Indonesia.
- Ciligaas Field is owned by Pertamina and contains circa 20% CO2.
- Technical Assistance project funded by Asian Development Bank.
- Japan International Cooperative Agency also provided support.
- Includes capturing and preparing CO2, transporting and injecting CO2, monitoring.
- The project includes study of CCS regulation in Indonesia.

Petronas K6 - Offshore Sarawak, Malaysia

- High CO2 gas field (70% CO2).
- First injection planned 2022.
- CO2 storage assessment stage.

ERO - North East, Kazakhstan

- CO2 captured from power stations.
- Early concept stage.

KEPCO Boryeong Power Station - Korea

- CO2 from a coal-fired power station.
- Storage unclear.

Daima Cement - Tamil Nadu, India

- China is the first cement company to commit to being 'Carbon Negative' aiming to do so by 2040.
- Daima Cement and Carbon Clean Solutions have teamed up to develop a 300,000tpa CO2 plant at one of Daima's facilities in Tamil Nadu, India.
- The partnership will explore how CO2 can be used, including direct sales to other industries and using the CO2 as a precursor in manufacturing chemicals.

PROJECTS – EUROPE

Established Projects

Acom - St Fergus, Scotland

- Still in working on technical studies for the Acom project.
- ESF Firm Cryosol' has also become a partner in Acom.
- First injection planned 2022.
- Phase 2B 'Net' was awarded £463.76M by the UK Government for feasibility work as part of Hydrogen supply programme during August.

Portof - Rotterdam, Netherlands

- Early 2019 several companies signed a non-binding EOI for storage.
- Companies who sign agreements by October '21 will get preferential right to capacity. Portof aims to finalise T&S contracts summer 2020.
- A second phase is proposed to increase offshore network capacity.
- Emitters in NL and imported as Project Drecht are likely CO2 sources.
- Win Licetool approved as Project Drecht succeeding Tm Berltel.
- FEED currently exceeded early 2021.

Norwegian Full Chain - Venstov, Norway

- Partners to undertake investment decision late 2020/early 2020.
- Project will be subject to parliamentary approval 2020/2021.
- Characterisation drilling is expected to begin mid-October and last 79 days. The North Atlantic-owned rig, West Hercules will be used.
- On September 9th Equinor announced the signing of agreements to develop CCS value chains with Air Liquide, Asoeng, Haldor, Ege, Forum Oxy, Heidelberg Cement AG, Preem, and Blockbuster Energy.

PROJECTS – EUROPE

Early Development

ID project Auroville - Dunkirk, France

- The '3D' project (DMX Demonstration in Dunkirk) is part of the Horizon 2020 research and innovation program.
- Coordinated by IPFEN, the project brings together 10 partners from research and industry: Auroville, Avesta, Total, APC, Brevik Engineering, CMU, DTU, Gasco, RWTH and Ioffe.
- The project objective is threefold:
 - Demonstrate the DMX process at industrial scale.
 - Prepare the implementation of a first industrial unit at the Auroville steel production site in Dunkirk, which could be operational in 2025.
 - Design the future European Dunkirk North Sea cluster, which should be able to capture, transport and store 10Mtpa.

Västan CHP plant - Bäckholm, Sweden

- Stockholm Energy AB will install a carbon capture test facility at its biomass-fired (VVO) unit at the Västan CHP plant in Bäckholm.
- An eight-month test programme will start during autumn 2019.
- In January 2019, Net Potomac Carbonate was selected as the capture technology due to energy efficiency, siting requirements, availability, the possibility to scale up, environmental impact and low risk.
- Calculations show there is potential to capture 400,000tpa.

Country	Operating	In Construction	In Development
USA	19	4	28
China	1	1	1
India	0	0	1
Japan	0	0	1
South Korea	0	0	1
Malaysia	0	0	1
Indonesia	0	0	1
Australia	0	0	1
Canada	0	0	1
UK	0	0	1
France	0	0	1
Germany	0	0	1
Netherlands	0	0	1
Denmark	0	0	1
Sweden	0	0	1
Other	0	0	1
Total	20	5	30

WHO IS READY FOR CCS?

Legend:

- Established in 2015
- Ranks over 50 countries:
- Attractiveness for investment and deployment
- Identifies leaders, fast followers
- Comprises four indicators:
- Policy
- Legal
- Storage
- Inherent CCS Interest

CCS READINESS INDEX

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Questions & Thank You!

Michael E. Moore - Program Director – Annual CO2-EOR Carbon Management Workshop Midland, TX www.co2conference.net



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