CO₂ EOR Pilots in the Illinois Basin

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Outline

- Conventional CO₂ EOR (Pilots):
 - EOR II: Mumford Hills-Miscible (Liquid)
 - EOR III: Sugar Creek-Immiscible (Gas)
- Nonconventional CO₂ EOR (ROZ) and Associated Storage
 - ROZ assessments
 - Greenfield test: Carper Sandstone



CO₂ EOR and Storage Pilot Objectives

- Demonstrate miscible and immiscible CO₂ EOR in shallow low temperature oil reservoirs is possible
- Estimate CO₂ injectivity
- Validate Illinois Basin CO₂ EOR and storage estimates
- Identify Illinois Basin barriers to commercialization of CO₂ EOR and Associated Storage



CO₂ EOR Illinois Basin Assessment



Ideal EOR Pilot Site Screening and Selection

- Direct field data to calibrate a model for estimating full field CO₂ EOR
- Single zone completion (eliminate conformance issues)
- Prolific geologic formation (represent large part of OOIP)
- Good well coverage surrounding injector or geologic control
- Accessible by CO₂ tank truck year around
 - no winter road restrictions
- No problem wells in and near the pilot area.
- Relatively low oil cut (>2%), but not real low (<1%)



EOR II: Miscible (Liquid) CO₂ Flood (Mumford Hills Field, Indiana)

- Field History
 - Discovered 1974; OOIP 2,100,000 bbl
 - Edgewater injection 1976
 - Pre-CO₂, one water injector; two active oil producers on pump
- Production History
 - Primary oil production 41,000 bbl
 - Waterflood oil production 794,000 bbl
 - Total 835,000 bbl; 40% oil recovery
- Injection zone
 - Reservoir pressure 1,200-1,500 psi; wells can flow to surface
 - 1,000 bbl/day water injection; 3-5 bopd



EOR II: Miscible (Liquid) CO₂ Classification

- Conditions to have miscible, liquid CO₂ flood
 - Low temperature 80°F (< T_{cCO2})
 - High fracture pressure (1 psi/ft)



EOR II: Miscible (Liquid) CO₂: Geology

- Depth 1,900 ft; net thickness 10 -20 ft
- Reservoir: elongated channel sandstone body; good lateral communication.
- At this pilot site, sandstone about 40 ft thick
 - 20 ft oil column
 - Small structure with stratigraphic pinchout
 - Small underlying aquifer
- Porosity 19%; Permeability 155 md



Isopach

2 foot CI





- Oil Well
- Bald Unit #1 well
- 💉 🛛 Abandoned Oil Well
- ★ Abandoned Oil and Water Injection Well
- Dry and Abandoned Oil Well

EOR II: Miscible (Liquid) CO₂: Pilot Area



- Inverted 5-spot CO₂ injection pattern (10 acres)
 - Four flowing wells (through tubing) in pattern
 - Central CO₂ injection well converted from producer
 - Edge water injector: 1,000 bbl/day



EOR II: Miscible (Liquid) CO₂ Model Results

VIP Model Projections

- VIP Models project 100-140 MMscf (6,000-8,000 tons) or 10-15% of HCPV of pilot area to have measurable oil response
- Requires 6-8 months of continuous injection, followed by 3-5 months of water injection
- Project oil increase of 2-4 times current rate

Lease Production (35 yrs shown)





Data Acquisition Injection Equipment

- Bottomhole and surface pressure in flowing producing and injection wells. (5 wells)
- Pressure monitoring two wells:
 - out of pattern
 - nearest CO₂ injection well
 - downstream of general pressure gradient



- Injection pump and booster pump
- Two, 60 ton storage tanks
- Inline propane-fired heater









EOR II: Miscible (Liquid) CO₂ Pilot: Oil Production

- "Accidental" WAG
- 4 mos CO₂
 - 51 MMscf; 340-600 Mscf/day
 - 2945 tons; 20-35 tons/day
- 3 mos water
 - 13,000 bbl @150 bwpd
- 3 mos CO₂
 - 43 MMscf; 340-600 Mscf/day
 - 2500 tons; 20-35 tons/day

Project IOR 1,811 bo CO_2 EOR 1,301 bo



Minimal CO₂ produced

EOR II: Miscible (Liquid) CO₂ Full field Model Predictions

(calibrated to the pilot field data)

	Field	Field
	Case 1	Case 2
EOR, stb	106,309	169,263
EOR, % OOIP	9.8%	11.8%
Net utilization, scf/stb	34,352	30,907
Gross utilization, scf/stb	203,324	162,250
CO, storage, tons	213,065	305,213
CO, storage factor, Mscf/stb OOIP	3.3605	3.6345
Storage efficiency, % HCPV ¹	131.6%	150.3%

¹Hydrocarbon pore volume; the storage efficiency is relatively high due to additional storage in the pore space of the aquifer underlying the oil reservoir. • Field Case 1:

- Four regular 5-spot patterns
- Three new wells added
- Field Case 2:
 - Case 1 PLUS three additional 5spot patterns
 - Nine new wells added (includes 3 from Case 1)



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EOR II: Miscible (Liquid) CO₂: Observations

- Production results indicative of miscible CO₂ flood at 1900 ft
- Incremental CO₂ EOR and Project IOR
- Flowing production wells eliminates electrical costs of pumping wells, but no easy mans to administer corrosion inhibitor

- Well work (fracture stimulation) changed baseline and made EOR estimate challenging
- No significant CO₂ production
- No out-of-zone indication of CO₂



EOR III: Immiscible (Gas) CO₂ Flood (Sugar Creek Field, Kentucky)

- Field History
 - Discovered 1963; OOIP 2,410,000 bbl
 - Waterflood 1993
- Production History
 - Primary oil production 475,000 bbl
 - Waterflood oil production 314,000 bbl
 - Total 793,000 bbl; 33% oil recovery
- Water injection
 - Low water injectivity and low injector/producer ratio; low reservoir pressure, not depleted (500-600 psi)
 - 100 bbl/day water injection; 36-42 bopd



EOR III: Immiscible (Gas) CO₂ Classification

• 80°F (< T_{cCO2}); pressure 500-600 psi



CO₂ Solubility (vs. Miscibility) in Illinois Oil

In situ CO₂ solubility in oil, higher for low temperature Illinois Basin Oil fields



- CO₂ solubility increases with
- increasing pressure
- decreasing temperature.
- IL has relatively high fracture gradients (1 psi/ft)
- high injection pressure is possible
- Combining low temperature with high pressure gives miscible conditions and high solubility at lower pressure and at **shallow depths**

ISGS IP 140



DOE Rept, 1995 DE-FC22-93BC 14955

EOR III: Immiscible (Gas) CO₂- Geology

- Depth: 1,900 ft; thickness 5 20 ft
- Modest geologic structure present
- Reservoir:
 - Lenticular reservoir sandstone bodies,
 - Likely a shallow marine environment,
 - Poor to fair communication
 - Aquifer to the north
- Pilot site:
 - Site 12 ft thick, oil column
- Porosity 15%; permeability 15 md



EOR III: Immiscible (Gas) CO₂ - Pilot Design

- Central CO₂ injection pattern
 - Eight oil producing wells on pumping units
 - 400-600 MMscf
 - (20-30 tons/day)
- Low injection rate may lead to 1-3 injection wells

Flowline across pasture along, woods



Equipment (PS)

EOR III: Immiscible (Gas) CO₂ - Model Results

- VIP Models project 100-140 MMscf (6,000-8,000 tons) or 10-15% of HCPV of pilot area to have measurable oil response
- Requires 6-8 months of continuous injection, followed by 3-5 months of water injection
- Project oil increase of 2-3 times current rate









Data Acquisition and Injection Equipment

- Surface casing pressure in producing wells (8 wells)
- Surface and bottomhole pressure in injection well
- Injection zone monitoring wells (3 outside of area)



Break through of CO₂ and Pressure (Detected via pressure and gas sampling)



Very Early CO₂ Breakthrough@ RG-2 (two weeks after injection startup)

Well	CO ₂	Press
RG2	5/20	5/19
RG3	6/29	9/8
RG1	9/15	9/12
RG4	9/15	9/25
PH1	10/7	10/6

RG-2 eventually SI due to high CO2



EOR III: Immiscible (Gas) CO₂ Oil Production

- Injected: 137MMscf (7,267 tons)
- Produced approximately 2% of injected CO₂; 55% from RG2 (at that time).
- 15,000 bbl water injected 6/7/10-9/30/10
 - 100-150 bwpd



Numerous Definitive oil response to changes in injection rates CO2-gas (immiscible)

EOR III: Immiscible (Gas) CO₂ - Full field Predictions (calibrated to the pilot field data)



	Field Case 1	Field Case 2	Field Case 3
EOR (stb)	112,671	147,886	173,976
EOR, % OOIP	2.8	4.1	5.5
Net Utilization (scf/stb)	880	1,214	876
Gross Utilization (scf/stb)	23,993	19,452	24,892
CO ₂ Storage (tons)	5,785	10,479	8,893
CO ₂ Storage Factor, (Mscf/stb-OOIP)	0.0247	0.0502	0.0485
Storage Efficiency, % HCPV*	12.6	22.3	20.6
EOR as % of primary and waterflood production	12.9	16.9	19.9

Hydrocarbon pore volume

- Field case 1: Full field
 - All existing water injection wells converted to CO₂ injection wells
- Field case 2: Full field-Modified
 - Field case 1 PLUS 7 production wells converted to injectors
- Field case 3: Full field-Infill Drlg
 - Field case 1 PLUS most producers converted to CO₂ injection PLUS 7 new infill production wells



Simulations by Roland Okwen, ISGS

EOR III: Immiscible (Gas) CO₂ - Observations

- Production results indicative of immiscible CO₂ flood at 1900 ft
- Incremental CO₂ EOR and Project IOR
- Single well performance (RG-2) adversely affect direct field measurements of pilot performance

- Pre-CO₂ well work changes baseline and makes EOR estimate challenging
- No significant CO₂ production
- No out-of-zone indication of CO₂



Nonconventional CO₂ EOR: Residual Oil Zones in the Illinois Basin

- Cypress CO₂-EOR and storage resource
 - ROZ fairway covers ~1.9 million acres
 - Contains ~1 million acre-ft of pore volume
 - Estimated resource in ROZ prospects:
 - 1.8 billion barrels of oil in place
 - 196 million barrels recoverable
 - 10.4 billion tonnes associated CO₂ storage
- Current study: ROZ characterizations
 - Tar Springs Sandstone
 - Carper Sand
 - Geneva Dolomite/Dutch Creek Sandstone



ONFEREN

ROZ Assessments led by Nathan Webb, Greenfield Test Site led by Nate Grigsby, ISGS

Greenfield "Carper" ROZ Site Test Preparation

- Perform pressure transient tests to design injection test
- Conduct CO₂ injection test
 - huff n' puff (1 month, 1000 ton) or
 - single well chemical tracer test
- Demonstrate efficacy of CO₂-EOR in ROZ in
 - low perm clastic (<1 md)
 - low oil saturation (20-30%)
 - low solution gas (<100 scf/stb)





Greenfield "Carper" ROZ Site – Current Work

- Working with site operator (Bi-Petro Inc.) to analyze existing well data
 - Reconciling six months of production data with reservoir properties derived from core and logs to identify what additional analyses are needed
- Correlating reservoir with nearby wildcat wells and oil fields to determine ROZ extent and continuity

- Very high water rate, 150-200 bwpd, from 0.2 md, 15 ft formation
- Natural fractured reservoir current working model
- Identifying challenges to the injection test presented by fractured reservoir.



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